KWIK LOK® BAG CLOSURES AND CLOSURE-LABELS



KWIK LOK® PRODUCTS FOR FILM AND NET BAGS

- HAND APPLIED CLOSURES
- HAND APPLIED CLOSURE-LABELS
- SEMI-AUTOMATICALLY APPLIED CLOSURES
- SEMI-AUTOMATICALLY APPLIED CLOSURE-LABELS
- AUTOMATICALLY APPLIED CLOSURES

- AUTOMATICALLY APPLIED CLOSURE-LABELS
- SEMI-AUTOMATIC BAG CLOSING EQUIPMENT
- AUTOMATIC BAG CLOSING EQUIPMENT

TERMS: All Kwik Lok products are sold F.O.B. Factory. Normal terms are net cash 30 days. Custom-printed closure-labels, automatic machinery, and large volume orders may require payment in advance.

RETURNED GOODS POLICY: Any goods to be returned must be authorized by Kwik Lok prior to shipment. Returned goods are to be shipped freight prepaid and are subject to an inspection charge as well as a minimum restocking charge of 10%. Credit issued for returned goods will be based upon condition and age of goods. Closure-labels and custom-built machinery are not returnable. Returned goods must show purchase date and invoice number. No claims will be allowed unless made within six (6) months of purchase.

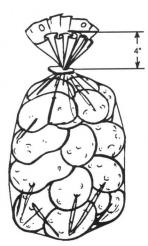
BAG LENGTH FORMULAS

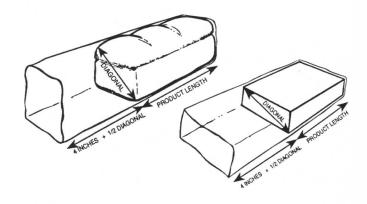
TO DETERMINE THE PROPER BAG LENGTH* FOR A CONSISTENTLY SHAPED PRODUCT (e.g. Bread, Bun Clusters, Trays, English Muffins, etc.) FOLLOW THIS FORMULA:

TOTAL BAG LENGTH EQUALS LENGTH OF PRODUCT, PLUS 1/2 OF THE DIAGONAL OF THE PRODUCT END, PLUS 4 INCHES.

TO DETERMINE THE PROPER BAG LENGTH FOR A LOOSE BULK PRODUCT (e.g. Oranges, Potatoes, Sugar, Ice, Macaroni, etc.) FOLLOW THIS PROCEDURE:

- Fill bag to the desired weight using samples of the product to be closed.
- Close bag with the proper Striplok® closure.
- Check length of bag that is above the closure. The proper bag length would allow 4 inches of bag above the closure (not including the lip of bag).





*Normal variations in size and density of products will occur. Oranges, grapefruit and potatoes dehydrate as the season progresses; bakery products vary due to over proofing; and density of ice will change because of certain manufacturing techniques. Therefore, the bag length formulas take into account these variations to give maximum automatic bag closing dependability.

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HAND APPLIED KWIK LOK BAG CLOSURES

SERIES "A", "B", "F" & "G" KWIK LOK® HAND APPLIED BAG CLOSURES

SERIES "A" AND SERIES "B"

Series "A" and "B" are Kwik Lok's basic hand applied closures. Series "A" is plain (unprinted), Series "B" is preprinted by Kwik Lok to your copy requirements. The closures are manufactured from medium duty plastic.

The closures are available in seven plastic colors and various lok opening sizes to accommodate a wide range of

Series "A" closures are also available with a hanger hole to

facilitate hanging the package on retail display rods.

The closures are packaged on metal straps, each strap

The closures are packaged on metal straps, each strap contains 500 closures. Two pack sizes are available; 5M and 50M. Minimum order quantity is 5,000.

SERIES "F" AND SERIES "G"

Series "F" and "G" are identical to Series "A" and "B" respectively, except the closures are manufactured from heavy duty plastic to accommodate heavier packages. The closures are available in white, red, & blue plastic. Series "F" and "G" are also available with lok openings designed for net bag packages.

The closures (except those with net bag openings) are packaged on metal straps, each strap contains 350 closures. Two pack sizes are available; 3.5M and 35M. Net bag closures are packaged loose, in bags of 1,750. Minimum order

quantity is 10,500.

PRINTING INFORMATION

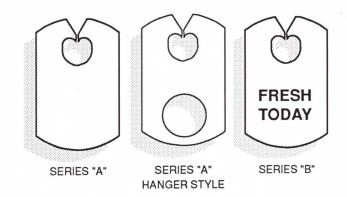
Series "B" and Series "G" can be printed with your copy requirements on one side of the closure. The copy may consist of typeset copy and line drawings (Reverse printing is not recommended). Two ink colors are available; Red and Black. Multi-color printing is not available.

Closures printed on different plastic color and/or lok opening sizes may be combined for pricing purposes as long as the ink color remains the same. Such orders will be invoiced for a plastic color change and/or tooling change charge.

Closures printed with different copy can be combined for pricing as long as the ink color remains the same. Such orders will be invoiced for a plate change for each change of

сору.

All orders will be invoiced for a set-up charge. Orders requiring new plates will be invoiced for a plate charge for each plate required to fill the order. Artwork, if required is charged on an hourly basis. Charges are for services only, plate, artwork and negatives will remain the property of Kwik Lok for as long as the account remains active. These materials will be held for the exclusive use of the customer as long as the account remains active. Materials will be deemed inactive and discarded, if during a period of three years, the loks are not printed.



ORDERING INFORMATION

When ordering, the following information is required to assure prompt shipment of your order: (1) Quantity, (2) Series, (3) Lok Opening Size, (4) Plastic Color(s), (5) Pack Size, for printed Series "B" or "G" the following information is also required: (6) Ink Color and (7) Complete copy matter.

Example: 100,000 Series "B" Kwik Loks, No 0/1 Lok Opening, White Plastic in 50M Packs, Printed with Black Ink "Spangler's Market".

SPECIFICATIONS

| Size:27/32" wide by 1-3/8" long |
|--|
| Plastic Thickness: |
| Series "A" and Series "B":0.030" |
| Series "F" and Series "G":0.045" |
| Lok Opening Sizes: |
| Series "A" and Series "B":"0", "0/1", "1", "2", & "3" |
| Series "F" and Series "G":"0", "0/1", "1", "2", "3", N-1 & N-2 |
| Plastic Colors: |
| Series "A" & Series "B": White, Red, Blue, Yellow, Green, |
| Orange, and Tan |
| Series "F" & Series "G": Red, Blue, and White |
| Ink Colors (Series "B" & "G"):Black and Red |
| Approximate Shipping Weights: |
| Series "A" & Series "B":5M Packs, 6.8 Lbs. |
| 50M Packs, 67 Lbs. |
| Series "F" & Series "G":3.5M Packs, 6 Lbs. |
| 35M Packs, 64 Lbs. |

TO DETERMINE THE PROPER LOK OPENING SIZE

It is important that the proper lok opening size be used on all packages. To determine the correct opening,



packages. To determine the correct opening, draw the bag neck material down into the lok opening as illustrated. When this is done, there should be a slight clearance between the jaw points of the lok and the bag neck material. If there is any question, we recommend that you furnish us with 3 samples of each package (including contents) so that we can test the

package and determine the proper lok opening size for you.

LOK OPENING SIZES (ACTUAL SIZE)

STANDARD OPENINGS











No. 0 No. 0/1

No. 0/1 No. 1

No. 2

No. 3

NET BAG OPENINGS





N-1 N-2





Kwik Lok corporation

P.O. BOX 9548, YAKIMA, WA. 98909 1-800-688-5945 P.O. BOX 96, NEW HAVEN, IN. 46774-0096 1-800-825-5945

Form No. 413-AUS-B Effective 7/92

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SERIES "AA" & "AB" KWIK LOK® HAND APPLIED BAG CLOSURES

(INCLUDING SERIES "FA" AND "GA")

The Series "AA" and Series "AB" Kwik Lok Closures are designed and packaged for use with the Kwik Lok Type 814 Dispenser. The closures are widely used in the supermarket produce and frozen food sections for consumer use in closing plastic bags.

Series "AA" (Medium Duty) closures are shipped from stock and are available only in orange plastic and a No. "0" lok opening size. Series "AB" (Medium Duty) are manufactured on order and are available in seven plastic colors, a variety of lok opening sizes and can be pre-printed with your type set copy, or line drawing.

Both closures are packaged on rods specifically designed for use in the Type 814 Kwik Lok Dispenser. Each rod contains 250 closures and are packaged in 5M Packs (20 rods). Minimum order quantity for Series "AA" and unprinted Series "AB" is 5,000; The minimum order quantity for printed Series "AB" is 10,000.

Series "FA" and Series "GA" are made from heavy duty plastic for use in applications where a dispenser mounted closure is required for closing heavy bagged packages. Series "FA" is unprinted; Series "GA" is printed. The closures are available in White, Red and Blue plastic and are packaged 175 closures to a rod and 3,500 to a carton (20 rods).

PRINTING INFORMATION

Series "AB" and Series "GA" closures can be printed with your copy requirements on one side. Copy may consist of typeset material or line drawings. (Reverse printing is not recommended). Two ink colors are available, Red and Black. Multi-color printing is not available.

Closures printed on different plastic color and/or lok opening sizes may be combined for pricing purposes as long as the ink color remains the same. Such orders will be invoiced for a plastic color change and/or tooling change charge.

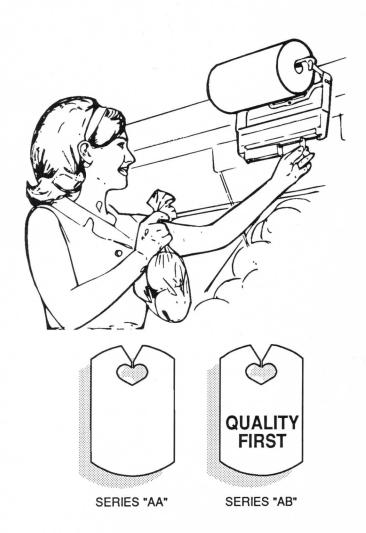
Closures printed with different copy can be combined for pricing as long as the ink color remains the same. Such orders will be invoiced for a plate change for each change of

All orders will be invoiced for a set-up charge. Orders requiring new plates will be invoiced for a plate charge for each plate required to fill the order. Artwork, if required is charged on an hourly basis. All artwork, negatives, printing plates and other materials produced by Kwik Lok will remain the property of Kwik Lok Corporation. These materials will be held for the exclusive use of the customer as long as the account remains active. Materials will be deemed inactive and discarded, if during a period of three years, the loks are not printed.

ORDERING INFORMATION

When ordering, the following information is required to assure prompt shipment of your order: (1) Quantity, (2) Series, (3) Lok Opening Size, (4) Plastic Color(s), (5) Pack Size. For printed Series "AB" the following information is also required: (6) Ink Color and (7) Complete Copy Matter.

Example: 100,000 Series "AB" Kwik Loks, No 0/1 Lok Opening, White Plastic in 5M packs, Printed with Black Ink "Spangler's Market".



SPECIFICATIONS

| Size: | 27/32" wide by 1-3/8" long |
|----------------------------------|-----------------------------|
| Plastic Thickness: | |
| Series "AA" & "AB": | 0.030" |
| Series "FA" & "GA": | 0.045" |
| Lok Opening Sizes: | |
| Series "AA": | |
| Series "AB"; "FA" & "GA": | "0", "0/1", "1", "2", "3" |
| Plastic Colors: | |
| Series "AA": | |
| Series "AB":White | , Red, Blue, Yellow, Green, |
| | Orange and Tan |
| Series "FA" & "GA": | |
| Ink Colors (Series "AB" & "GA"): | Red and Black |
| Approximate Shipping Weight: | |
| Series "AA" & "AB": | |
| Series "FA" & "GA": | 3.5M Packs, 7.5 Lbs. |
| | |

TO DETERMINE THE PROPER LOK OPENING SIZE

No.

It is important that the proper lok opening size be used on all packages. To determine the correct opening, draw the bag neck material down into the lok opening as illustrated. When this is done, there should be a slight clearance between the jaw points of the lok and the bag neck material. If there is any question, we recommend that you furnish us with 3 samples

of each package (including contents) so that we can test the package and determine the proper lok opening size for you.

LOK OPENING SIZES (ACTUAL SIZE) STANDARD OPENINGS











No. 0 No. 0/1

No. 1

No. 2

No. 3

814 CLOSURE DISPENSER

The Type 814 Kwik Lok Dispenser is constructed of virtually indestructible ABS plastic and is designed to be installed next to the bagging station.

The Type 814-A Dispenser is easily installed, without tools, by using the double-coated tape provided on each dispenser.

The Type 814-B Dispenser is used with the Kwik Lok 826 and 861 Adapter Bracket Sets for installation on roll bag mounts.



861 ADAPTER BRACKET SET

The 861 Adapter Bracket Set permits the 814 Dispenser to be mounted Island Bag Stands

The 861 fits stands with a 3/4" O.D. pipe; the 861A fits stands with a 7/8" O.D. pipe.

826 ADAPTER BRACKET SET

The 826 Adapter Bracket Set permits the 814-B Dispenser to be installed on existing roll bag mounts. Two or four bolts (depending on the roll bag mount) quickly secures the adapter bracket to the mount. Two self-tapping screws attach the dispenser to the brackets.









SERIES "AD" & "AE" KWIK LOK® HAND APPLIED BAG CLOSURES

Series "AD" and "AE" Kwik Lok Bag Closures are manufactured with lok openings at both ends of the closure. The dual openings permit the use of a single closure over a wide range of bag sizes. The closures are manufactured for use with our Type 814 Dispenser. The closures and dispenser are widely used in supermarkets for closing consumer plastic bags.

Series "AD" (Medium Duty) are stock items and are available only in orange plastic and a No. "0-2" lok opening size.

Series "AE" (Medium Duty) are produced on order and are available in seven plastic colors and a variety of lok opening sizes.

The closures are manufactured on rods for use in the 814 Dispenser. Each rod contains 250 closures. A pack size of 5M packs (20 rods) is available. Minimum order quantity is 5,000.

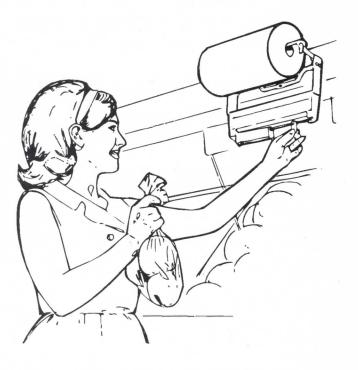
ORDERING INFORMATION

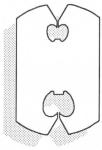
When ordering, the following information is required to assure prompt shipment of your order: (1) Quantity, (2) Series, (3) Lok Opening Size, (4) Plastic Color(s), (5) Pack Size.

Example: 100,000 Series "AE" Kwik Loks, No. 1-3 Lok Opening, White Plastic in 5M packs.

SPECIFICATIONS

| 01 = 011 107 | |
|-------------------------------|-----------------------------|
| Size: | .27/32" wide by 1-3/8" long |
| Plastic Thickness: | 0.030" |
| Lok Opening Sizes: | |
| Series "AD": | "0-2 |
| Series "AE": | "0-2", "1-3", "2-4" |
| Plastic Colors: | |
| Series "AD": | Orange |
| Series "AE":Whi | te, Green, Blue, Tan, Red, |
| | Orange, and Yellow |
| Approximate Shipping Weights: | |
| Series "AD": | 5M Packs, 7.5 Lbs. |
| Series "AE": | 5M Packs, 7.5 Lbs. |
| | |





TO DETERMINE THE PROPER LOK OPENING SIZE

It is important that the proper lok opening size be used on all



packages. To determine the correct opening, draw the bag neck material down into the lok opening as illustrated. When this is done, there should be a slight clearance between the jaw points of the lok and the bag neck material. If there is any question, we recommend that you furnish us with 3 samples of each package (including contents) so that we can test the

package and determine the proper lok opening size for you.











814 CLOSURE DISPENSER

The Type 814 Kwik Lok Dispenser is constructed of virtually indestructible ABS plastic and is designed to be installed next to the bagging station.

The Type 814-A Dispenser is easily installed, without tools, by using the double-coated tape provided on each dispenser.

The Type 814-B Dispenser is used with the Kwik Lok 826 or 861 Adapter Bracket Sets for installation on roll bag mounts.



861 ADAPTER BRACKET SET

The 861 Adapter Bracket Set permits the 814 Dispenser to be mounted in Island Bag

The 861 fits stands with a 3/4" O.D. pipe; the 861A fits stands with a 7/8" O.D. pipe.

826 ADAPTER BRACKET SET

The 826 Adapter Bracket Set permits the 814-B Dispenser to be installed on existing roll bag mounts. Two or four bolts (depending on the roll bag mount) quickly secures the brackets to the bag mount. Two self tapping screws attach the dispenser to the brackets.









SERIES "A-M" KWIK LOK® HAND APPLIED BAG CLOSURES

Series "A-M" are manufactured with dual lok openings, one at each end of the closure. This design permits the use of one closure for a wider range of bag and package sizes than the "regular" Kwik Lok closures.

Series "A-M" (Medium Duty) Kwik Loks are packaged with metal straps running through the "opening", each strap contains 500 closures. The closures are packaged in either 5M or 50M packs. Minimum order quantity is 5,000.

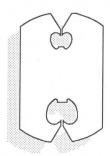
ORDERING INFORMATION

When ordering, the following information is required to assure prompt shipment of your order: (1) Quantity, (2) Series, (3) Lok Opening Size, (4) Plastic Color(s), (5) Pack Size.

Example: 100,000 Series "A-M" Kwik Loks, No 1-3 Lok Opening, White Plastic in 50M packs.

SPECIFICATIONS

| | 01 = 011 1071110110 |
|---------------------|----------------------------------|
| Size: | 27/32" wide by 1-3/8" long |
| | 0.030" |
| | "0-2", "1-3", "2-4" |
| Plastic Color: | White, Yellow, Green, Blue, Red, |
| | Tan, and Orange |
| Approximate Shippin | g Wt:5 M Packs, 7 Lbs. |
| . PP | 50M Packs, 67 Lbs. |

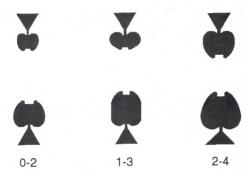


TO DETERMINE THE PROPER LOK OPENING SIZE

It is important that the proper lok opening size be used on all packages. To determine the correct opening, draw the bag neck material down into the lok opening as illustrated. When this is done, there should be a slight clearance between the jaw points of the lok and the bag neck material. If there is any question, we recommend that you furnish us with 3 samples of each package (including contents) so that we can test the

package and determine the proper lok opening size for you.

LOK OPENING SIZES (ACTUAL SIZE) STANDARD OPENINGS



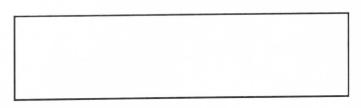




Kwik Lok CORPORATION P.O. BOX 9548, YAKIMA, WA. 98909 1-800-688-5945

P.O. BOX 9548, YAKIMA, WA. 98909 1-800-688-5945 P.O. BOX 96, NEW HAVEN, IN. 46774-0096 1-800-825-5945

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SERIES "BK2-55" & "BK3-55" BAG-KLIPS KWIK LOK® HAND APPLIED CLOSURES

Bag-Klips can be used by fast food restaurants, in-store bakeries, etc., that package food items in paper, plastic, or paper-foil type bags. Another use for the Bag-Klips is for restaurant "doggie bags", assuring the bag will remain closed and giving the customer a handy item to use at home.

Bag-Klips can be printed with a company name and/or logo, or promotional message. Printed copy is hot-foil stamped in Red, Black, Blue, or White ink. Kwik Lok Bag-Klips give the commercial user an inexpensive method to place advertising messages in the hands of the consumer on an item that will be reused many times.

Bag-Klips are packaged in cartons. Two pack sizes are available, Series "BK2-55" 4,000 Packs, Series BK3-55" 2,000 Packs. Minimum order quantities are: "BK2-55" 4,000; "BK3-55" 2,000. The minimum for printed Bag-Klips is: BK2-55 12,000; BK3-55 10,000.

ORDERING INFORMATION

When ordering, the following information is required to assure prompt shipment of your order: (1) Quantity, (2) Series – BK2-55 and/or BK3-55, (3) Plastic Color, (4) Pack Size, (5) Printed Copy, if any, and (6) Ink Color, if printed.

Example: 16,000 Series "BK2-55", White Plastic in 4M Packs, printed Miner's Drive-In, red ink.



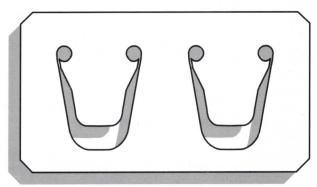


BAG-KLIP SPECIFICATIONS

| | BAG-KLIF SECURICATIONS |
|--|-----------------------------------|
| Size: | |
| BK2-55 | 1-13/16" X 1-11/16" |
| BK3-55 | |
| | 0.055" |
| Plastic Colors: | Red, White, Yellow, Blue & Orange |
| Printing Inks: | Red, Blue, Black & White |
| Carton Dimensions: | |
| BK2-55 | |
| 4,000 Pack | 14-1/2" X 7-1/2" X 7-1/2" |
| BK3-55 | |
| 2,000 Pack | 14-1/2" X 12-1/2" X 4" |
| Approximate Shipping | g Weights.: |
| and of the same and the same an | k25 Lbs./carton |
| BK3-55: 2,000 P | k |

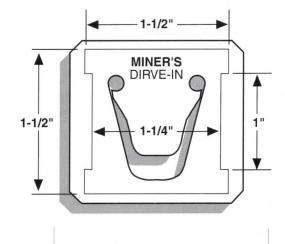


SERIES "BK2-55"



SERIES "BK3-55"

PRINTING AREAS











SERIES "C" & "CP" KWIK LOK® HAND APPLIED BAG CLOSURE-LABELS

Series "C" and "CP" Closure-Labels permits labeling and closing in one operation. The labels are custom printed to your design requirements and can be printed in any number of colors on one or both sides of the label.

Series "C" labels are printed on paper tagboard. Two paper materials are available from stock; Coated One Side Tagboard, and a Wetstrength Tagboard which is treated to repel moisture.

Series "CP" are identical to Series "C" except the labels are printed on a plastic label material which is waterproof and resistant to animal fats, oils or other similar substances.

Series "C" and Series "CP" can be custom designed and printed in any number of colors on one or both sides of the label. The labels are printed using sheet fed offset lithographic presses.

The closure-labels are packaged on metals straps, each strap contains 500 closure-labels. Two pack sizes are available; 1M packs and 10M packs. Closure-labels using a net bag closure are packaged loose in cartons containing 3,000. Minimum order quantity for Series "C" and Series "CP" is 10,000.

Labels can have square corners or rounded corners. Corners can be rounded to a 3/8" radius or 1" radius. Series "CP" labels will have the corners cut on a diagonal (round corners are not available).

COMBINATIONS RUN

Two or more label varieties may be grouped for pricing purposes, if desired, as long as the number of ink colors and the color(s) are identical. On such orders, a press change will be added to the invoice for each change in plates required to print the order. A variety change charge will also be added to the invoice for each change in label varieties.

Plastic colors and/or lok opening sizes may also be changed within a pricing group. Each change in plastic color and lok opening size will be invoiced for a plastic color change and/or lok opening change as required.

DESIGN, ARTWORK, COLORS

Kwik Lok can provide complete art services for all labels, including creative design, typesetting, and mechanical artwork required for printing.

A rough art sketch can be provided at no charge. The sketch will be sent with a quotation of all costs.

Artwork can include process color separations, tint builds or any other graphic material. Customers wishing to have an outside agency design their label will not be invoiced for art charges as long as the artwork is camera-ready. Camera-ready art must include all graphic elements, including overlays and masks required to print the label. Artwork submitted that is not camera-ready will be invoiced at our regular art charges.

Kwik Lok labels are printed on offset lithographic presses. Pantone (PMS) colors are used exclusively.

Proofs of all labels printed by Kwik Lok will be sent to the customer prior to the printing of the labels.

All artwork, negatives and printing plates and other materials produced by Kwik Lok will remain the property of Kwik Lok Corporation. These materials will be held for the exclusive use of the customer as long as the account remains active. Materials will be deemed inactive and discarded, if during a period of three years, the label(s) is not printed.



ORDERING INFORMATION

When ordering, the following information is required in order to assure prompt processing of your order: (1) Quantity, (2) Series, (3) Lok Opening Size, (4), Plastic Color(s), (5) Pack Size, (6) Copy Position, (7) Corner Shape (Square or Rounded), (8) Copy and/or Design Elements and (9) Ink Colors.

EXAMPLE: 250,000 Series "C" Kwik Loks, No. 0/1 Lok Opening, White Plastic, 10M Packs, Copy Position #2, Corners rounded to a 3/8" radius, Printed both sides as per attached, Two Colors Front (PMS 185 Red & Reflex Blue) and one color on the back, Black Ink.

SPECIFICATIONS

| Label Size: | 1-15/16" wide by 2-1/4" long |
|------------------------|--|
| Label Materials: | |
| | nt White Tagboard, Coated One Side te Wetstrength Tagboard, (uncoated) |
| | Teslin® (a synthetic), 10 Point, White |
| Plastic Thickness: | |
| Medium Duty: | 0.030" |
| | 0.045" |
| Plastic Colors: | |
| Medium Duty: | White, Red, Blue, Yellow, Green, Orange, and Tan |
| Heavy Duty: | Red, Blue, and White |
| Lok Opening Sizes: | |
| Poly Bags: | "0", "0/1", "1", "2" and "3" |
| Net Bags: | "N-1" and N-2" (Heavy Duty only) |
| Approximate Shipping W | /ts:1M Packs, 5 Lbs. |
| | 3M Packs, 17 Lbs. |
| | 10M Packs, 30 Lbs. |
| | |

TO DETERMINE THE PROPER LOK OPENING SIZE

It is important that the proper lok opening size be used on all



packages. To determine the correct opening, draw the bag neck material down into the lok opening as illustrated. When this is done, there should be a slight clearance between the jaw points of the lok and the bag neck material. If there is any question, we recommend that you furnish us with 3 samples of each package (including contents) so that we can test the package and determine the proper lok opening size for you.

LOK OPENING SIZES (ACTUAL SIZE) STANDARD OPENINGS









No. 0 No. 0/1 No. 1

No. 3 No. 2

NET BAG OPENINGS



N-2

COPY POSITION No. 2



U.S. EXTRA FANCY

RED **DELICIOUS**

NET WT.: 48 oz (3 Lbs)

MIN. DIA. 21/4 **INCHES**



COPY POSITION No. 1

U.S. EXTRA FANCY

RED **DELICIOUS**

NET WT.: 48 oz (3 Lbs)

MIN. DIA. **INCHES**





COPY POSITIONS

The Kwik Lok closure can be placed on any of the label edges, the various placements are called copy positions. Unless otherwise specified, all labels will be glued in Copy Position No. 2.

COPY POSITION No. 3

U.S. EXTRA FANCY **RED DELICIOUS**

NET WT.: 48 OZ (3 Lbs)

MIN. DIA. **INCHES**







KWIK LOK CORPORATION P.O. BOX 9548, YAKIMA, WA. 98909 1-800-688-5945 P.O. BOX 96, NEW HAVEN, IN. 46774-0096 1-800-825-5945

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SERIES "CA" KWIK LOK® HAND APPLIED BAG CLOSURE-LABELS

Series "CA" Closure-Labels are designed for use with the Kwik Lok Type 814 Dispenser. Labels are printed on paper tagboard and can be custom designed and printed in any number of colors on one or both sides of the label.

The closure-labels are furnished on rods holding 175 closure-labels and are packaged in cartons of 2,100 (12 rods). Minimum order quantity is 10,500. The labels are provided with the top two corners rounded to a 1" radius.

COMBINATIONS RUNS

Two or more label varieties may be grouped for pricing purposes, if desired, as long as the number of ink colors and the color(s) are identical. On such orders, a press change will be added to the invoice for each change in plates required to print the order. A variety change charge will also be added to the invoice for each change in label varieties.

Plastic color and/or lok opening sizes may also be changed within a pricing group. Each change in plastic colors and lok opening size will be invoiced for a plastic colors change and/or lok opening change as required.

DESIGN, ARTWORK, COLORS

Kwik Lok can provide complete art services for all labels, including creative design, typesetting, and mechanical artwork required for printing.

A rough art sketch can be provided at no charge. The sketch will be sent with a quotation of all costs.

Artwork can include process color separations, tint builds or any other graphic material. Customers wishing to have an outside agency design their label will not be invoiced for art charges as long as the artwork is camera-ready. Camera-ready art must include all graphic elements, including overlays and masks required to print the label. Artwork submitted that is not camera-ready will be invoiced at our regular art charges.

Kwik Lok labels are printed on offset lithographic presses. Pantone (PMS) colors are used exclusively.

Proofs of all labels printed by Kwik Lok will be sent to the customer prior to the printing of the labels.

All artwork, negatives and printing plates and other materials produced by Kwik Lok will remain the property of Kwik Lok Corporation. These materials will be held for the exclusive use of the customer as long as the account remains active. Materials will be deemed inactive and discarded, if during a period of three years, the label(s) is not printed.

ORDERING INFORMATION

When ordering, the following information is required in order to assure prompt processing of your order: (1) Quantity, (2) Series, (3) Lok Opening Size, (4), Plastic Color(s), (5) Pack size, (6) Copy and/or design elements and (7) Ink Color.

EXAMPLE: 250,000 Series "CA" Kwik Loks, No "0/1" lok opening, White plastic, 2.1M packs, printed both sides as per attached, two colors front (PMS 185 Red & Reflex Blue) and one color on the back, Black Ink.



SPECIFICATIONS

| Label Size: | 1-15/16" wide by 2-1/4" long |
|-------------------------|----------------------------------|
| Label Material:10 Point | White Tagboard, Coated One Side |
| Plastic Thickness: | 0.030 |
| Plastic Colors: | White, Red, Blue, Yellow, Green, |
| | Orange, and Tan |
| Lok Opening Sizes: | "0", "0/1", "1", "2" and "3" |
| Approximate Shipping Wt | :2.1M Packs, 13 Lbs. |

TO DETERMINE THE PROPER LOK OPENING SIZE



It is important that the proper lok opening size be used on all packages. To determine the correct opening, draw the bag neck material down into the lok opening as illustrated. When this is done, there should be a slight clearance between the jaw points of the lok and the bag neck material. If there is any question, we recommend that you furnish us with 3 samples of each package

(including contents) so that we can test the package and determine the proper lok opening size for you.

LOK OPENING SIZES (ACTUAL SIZE)









No. 0 No. 0/1 No. 1

No. 2

No. 3

814 CLOSURE DISPENSER

The Type 814 Kwik Lok Dispenser is constructed of virtually indestructible ABS plastic and is designed to be installed next to the bagging station.

The Type 814-A Dispenser is easily installed, without tools, by using the double-coated tape provided on each dispenser.

The Type 814-B Dispenser is used with the Kwik Lok 826 and 861 Adapter Bracket Sets for installation on roll bag mounts.



861 ADAPTER BRACKET SET

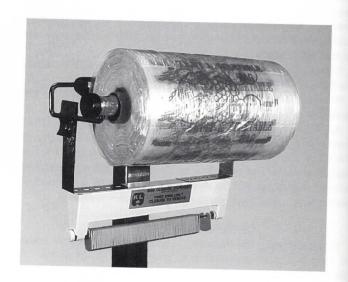
The 861 Adapter Bracket Set permits the 814 Dispenser to be mounted Island Bag Stands.

The 861 fits stands with a 3/4" O.D. pipe; the 861A fits stands with a 7/8" O.D. pipe.



826 ADAPTER BRACKET SET

The 826 Adapter Bracket Set permits the 814-B Dispenser to be installed on existing roll bag mounts. Two or four bolts (depending on the roll bag mount) quickly secures the adapter bracket to the mount. Two self-tapping screws attach the dispenser to the brackets.







SERIES "DJ" STRIPLOK® HAND APPLIED BAG CLOSURES

Series "DJ" Striplok Bag Closures are designed for use with the Type "DJ" Kwik Lok® Dispensers. The closures and dispensers are widely used in supermarket produce sections for closing plastic consumer bags.

The Series "DJ" (Medium Duty) Closures are available in seven plastic colors and in a variety of lok opening sizes that will close a wide range of packages.

Series "DJ" are manufactured on rolls of 1,000 and in cartons containing 10,000 (10 rolls). Minimum order quantity is 10,000.

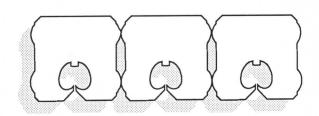
ORDERING INFORMATION

To order Series "DJ", the following information is required in order to assure prompt shipment of your order: (1) Quantity, (2) Series, (3) Plastic Color(s), and (4) Lok Opening Size.

EXAMPLE: 120,000 Series "DJ" Kwik Loks, No. GP-2 Lok Opening Size, White Plastic.

SPECIFICATIONS

| Size: | 27/32" wide by 7/8" long |
|---------------------|----------------------------------|
| Plastic Material: | |
| Lok Opening Sizes: | "GP-1", "GP-2", "GP-3", "GP-4" |
| Plastic Colors: | Red, White, Blue, Yellow, Green, |
| | Orange, and Tan |
| Approximate Shippin | g Wt:10M Packs, 9 Lbs. |



TO DETERMINE THE PROPER LOK OPENING SIZE

It is important that the proper lok opening size be used on all packages. To determine the correct opening, draw the bag neck material down into the lok opening as illustrated. When this is done, there should be a slight clearance between the jaw points of the lok and the bag neck material. If there is any question, we recommend that you furnish us with 3 samples of each package

(including contents) so that we can test the package and determine the proper lok opening size for you.

LOK OPENING SIZES (SHOWN ACTUAL SIZE)

GRIP PLUS ™ OPENINGS

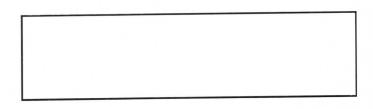






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SERIES "DV" STRIPLOK® HAND APPLIED BAG CLOSURES

(INCLUDING "DV-STK")

Series "DV" (Medium Duty) Bag Closures are designed for use with the Type "DV" Kwik Lok Dispensers. The closures and dispensers are widely used in supermarket produce sections for closing plastic consumer bags.

The Series "DV" Closures are available in seven plastic colors and three lok opening sizes.

Series "DV-STK" closures are available from stock. The closures are available in Orange and Green plastic, and a No. GP-1 lok opening size only.

Series "DV" and Series "DV-STK" are packaged on rolls of 1,250 and in cartons containing 12,500 (10 rolls). Minimum order quantity is 12,500.

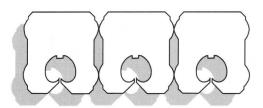
ORDERING INFORMATION

To order Series "DV", the following information is required in order to assure prompt shipment of your order: (1) Quantity, (2) Series, (3) Plastic Color(s), and (4) Lok Opening Size.

EXAMPLE: 125,000 Series "DV" Kwik Loks, No. GP-2 Lok Opening, White Plastic.

SPECIFICATIONS

| Size: | 11/16" wide by 27/32" long |
|----------------------------|-----------------------------|
| Plastic Material: | Polystyrene .030" |
| Lok Opening Sizes: | |
| Series "DV": | "GP-1", "GP-2", "GP-3" |
| Series "DV-STK": | "GP-1" |
| Plastic Colors: | |
| Series "DV":Red, | White, Blue, Yellow, Green, |
| | Orange, and Tan |
| Series "DV-STK": | Orange and Green |
| Approximate Shipping Wt:.: | 12.5M Packs, 9 Lbs. |



TO DETERMINE THE PROPER LOK OPENING SIZE

It is important that the proper lok opening size be used on all

packages. To determine the correct opening, draw the bag neck material down into the lok opening as illustrated. When this is done, there should be a slight clearance between the jaw points of the lok and the bag neck material. If there is any question, we recommend that you furnish us with 3 samples of each package (including contents) so that we can test the

package and determine the proper lok opening size for you.

LOK OPENING SIZES (ACTUAL SIZE) GRIP PLUSTM OPENINGS



GP-1 GP-2 GP-3







SERIES "JWI-PS" & "KWI-PS" KWIK LOK® HAND APPLIED BAG CLOSURES

Series "JWI-PS" and Series "KWI-PS" closures are printed at the factory with your copy. The closures can be printed in any one of three ink colors; Red, Black or Blue (multi-color printing is not available). The closures are printed using metal plates and a hot-foil tape to assure high print quality. Printing is available on one side only.

Series "JWI-PS" and Series "KWI-PS" are manufactured with the popular Grip-Plus™ designed lok openings to assure a tight secure package.

The Series "JWI-PS" (Medium Duty) closures are packaged loose in cartons containing 10,000 closures, and are available in seven plastic colors. Minimum order quantity is 10,000.

The Series "KWI-PS" (Heavy Duty) closures are identical to "JWI-PS" except they are manufactured from heavy duty plastic to accommodate heavier packages (Up to 10 Lbs). The "KWI-PS" closures are packaged loose in cartons containing 7,500, and are available in red, blue, and white plastic. Minimum order quantity is 15,000.

ORDERING INFORMATION

When ordering, the following information is required to assure prompt shipment of your order: (1) Quantity, (2) Series, (3) Lok Opening Size, (4) Plastic Color(s), (5) Ink Color, and (6) Copy Matter.

EXAMPLE: 100,000 Series "JWI-PS" Kwik Loks, No. GP-3 Lok Opening, White Plastic, Red Ink, Printed "Reorder Shamrock Sales & Service, Fax (714) 866-4856, CA (800) 252-2002, (714) 866-5066".

SPECIFICATIONS

| Size: | 7/8" wide by 1-11/16" long |
|----------------------------|---------------------------------|
| Plastic Thickness: | |
| Series "JWI-PS": | 0.030" |
| Series "KWI-PS": | 0.045" |
| Plastic Colors: | |
| Series "JWI-PS":V | hite, Red, Blue, Yellow, Green, |
| | Orange, and Tan |
| Series "KWI-PS": | Red, Blue, and White |
| Lok Opening Sizes: | "GP-1", "GP-2", "GP-3", |
| | "GP-4", "GP-5" |
| Ink Colors: | Black, Red, and Blue |
| Approximate Shipping Weigh | t: |
| | 10M Packs, 17 Lbs. |
| Series "KWI-PS": | 7.5M Packs, 20 Lbs. |







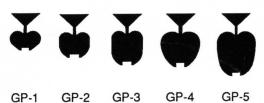
TO DETERMINE THE PROPER LOK OPENING SIZE

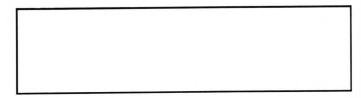
It is important that the proper lok opening size be used on all packages. To determine the correct opening, draw the bag neck material down into the lok opening as illustrated. When this is done, there should be a slight clearance between the jaw points of the lok and the bag neck material. If there is any question, we recommend that you furnish us with 3 samples of each package (including contents) so that we can test the

package and determine the proper lok opening size for you.

LOK OPENING SIZES (ACTUAL SIZE)

GRIP PLUS™ OPENINGS





STRIPLOK® HAND APPLIED BAG CLOSURE-LABELS

(INCLUDING "MP", "MS", "MPS")

The Series "M" type label is 7/8" x 1 3/8" and can be printed in any number of colors on one or both sides of the label. The labels can be used in a variety of ways either as a closure-label, or as a tag, such as banded produce.

Series "M" labels are manufactured 2,000 per roll, 26,000 per carton (13 rolls).

Series "MP" is identical to Series "M", except the labels are printed on a plastic material.

Series "MS", are separated from the roll during manufacturing and are packaged loose in cartons of 26,000 or 8,000 (optional).

Series "MPS" are identical to Series "MS", except the labels are printed on a plastic material.

All Series "M" labels are available in seven plastic colors, two plastic thickness and several lok opening sizes to accommodate a wide range of applications.

"NRP" (Non Residue Producing) webbing can also be ordered with all Series "M" type labels.

COMBINATIONS RUN

Two or more label varieties may be grouped for pricing purposes, if desired, as long as the number of ink colors and the color(s) are identical. On such orders, a press change will be added to the invoice for each change in plates required to print the order. A variety change charge will also be added to the invoice for each change in label varieties.

Plastic colors and/or lok opening sizes may also be changed within a pricing group. Each change in plastic color and lok opening size will be invoiced for a plastic color change and/or lok opening change as required.

DESIGN, ARTWORK, COLORS

Kwik Lok® can provide complete art services for all labels, including creative design, typesetting, and mechanical artwork required for printing.

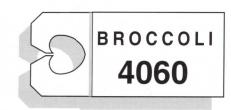
A rough art sketch can be provided at no charge. The sketch will be sent with a quotation of all costs.

Artwork can include process color separations, tint builds or any other graphic material. Customers wishing to have an outside agency design their label will not be invoiced for art charges as long as the artwork is camera-ready. Camera-ready art must include all graphic elements, including overlays and masks required to print the label. Artwork submitted that is not camera-ready will be invoiced at our regular art charges.

Kwik Lok labels are printed on offset lithographic presses. Pantone (PMS) colors are used exclusively.

Proofs of all labels printed by Kwik Lok will be sent to the customer prior to the printing of the labels.

All artwork, negatives and printing plates and other materials produced by Kwik Lok will remain the property of Kwik Lok Corporation. These materials will be held for the exclusive use of the customer as long as the account remains active. Materials will be deemed inactive and discarded, if during a period of three years, the label(s) is not printed.



ORDERING INFORMATION

When ordering, the following information is required in order to assure prompt processing of your order: (1) Quantity, (2) Series, (3) Lok Opening Size, (4), Plastic Color(s), (5) Pack Size, (6) Copy and/or design elements and (7) Ink Colors.

EXAMPLE: 260,000 Series "M" Kwik Loks, No. 0/1 Lok Opening Size, White Plastic, 26M Packs, Printed both sides as per attached, Two Colors Front (PMS 185 Red & Reflex Blue) and One color on the back, Black Ink.

SPECIFICATIONS

| Label Size: | 7/8" wide by 1-3/8" long |
|-------------------------------|--|
| Label Materials: | , |
| Series "M" & "MS": | .10 Point White Tagboard, Coated One Side |
| 10 Point W | nite Wetstrength Tagboard |
| Series "MP" & "MPS":10 Point | |
| Plastic Thickness: | |
| Medium Duty: | 0.030" |
| Heavy Duty: | 0.045" |
| Plastic Colors: | |
| Medium Duty:White, | Red, Blue, Yellow, Green, |
| | Orange, and Tan |
| Heavy Duty: | |
| Lok Opening Sizes: | ,, |
| Poly Bags:"0", "0 |)/1", "1/A", "2" ,"3", "GP-1". |
| | P-4", "TG-2", "TG-3", "TG-4" |
| Net Bags:"N-1" ar | |
| Approximate Shipping Weights: | |
| Series "M": | 26M Packs, 30 Lbs. |
| Series "MP": | |
| Series "MS": | |
| | 26M Packs, 30 Lbs. |

TO DETERMINE THE PROPER LOK OPENING SIZE

It is important that the proper lok opening size be used on all



packages. To determine the correct opening, draw the bag neck material down into the lok opening as illustrated. When this is done, there should be a slight clearance between the jaw points of the lok and the bag neck material. If there is any question, we recommend that you furnish us with 3 samples of each package (including contents) so that we can test the

package and determine the proper lok opening size for you.

LOK OPENING SIZES (ACTUAL SIZE)

STANDARD OPENINGS









No. 2



No. 0 No. 0/1 No. 1/A

N

GRIP PLUS™ OPENINGS









GP-1

GP-2

GP-3

GP-4

TOTAL GRIP™ OPENINGS







TG-2

TG-3

TG-4

NET BAG OPENINGS





N-1 N-2

THIS PRODUCT IS RECYCLABLE



P.O. BOX 9548, YAKIMA, WA. 98909 1-800-688-5945 P.O. BOX 96, NEW HAVEN, IN. 46774-0096 1-800-825-5945

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SERIES "PS" & "PPS" STRIPLOK® HAND APPLIED BAG CLOSURE-LABELS

The Series "PS" label is 7/8" x 2 3/4" and can be printed in any number of colors on one or both sides of the label. The labels can be used in a variety of ways either as a closure-label, or as a tag, such as banded produce. The labels are packaged loose in cartons of 21,000 and 7,000 (optional).

Series "PPS" are identical to Series "PS", except the labels are printed on a plastic material.

The labels are available in seven plastic colors, two plastic thicknesses and several lok opening sizes to accommodate a wide range of applications.

"NRP" (Non Residue Producing) webbing can be ordered with Series "PS" and Series "PPS" labels.

COMBINATIONS RUNS

Two or more label varieties may be grouped for pricing purposes, if desired, as long as the number of ink colors and the color(s) are identical. On such orders, a press change will be added to the invoice for each change in plates required to print the order. A variety change charge will also be added to the invoice for each change in label varieties.

Plastic colors and/or lok opening sizes may also be changed within a pricing group. Each change in plastic color and lok opening size will be invoiced for a plastic color change and/or lok opening change as required.

DESIGN, ARTWORK, COLORS

Kwik Lok[®] can provide complete art services for all labels, including creative design, typesetting, and mechanical artwork required for printing.

A rough art sketch can be provided at no charge. The sketch will be sent with a quotation of all costs.

Artwork can include process color separations, tint builds or any other graphic material. Customers wishing to have an outside agency design their label will not be invoiced for art charges as long as the artwork is camera-ready. Camera-ready art must include all graphic elements, including overlays and masks required to print the label. Artwork submitted that is not camera-ready will be invoiced at our regular art charges.

Kwik Lok labels are printed on offset lithographic presses. Pantone (PMS) colors are used exclusively.

Proofs of all labels printed by Kwik Lok will be sent to the customer prior to the printing of the labels.

All artwork, negatives and printing plates and other materials produced by Kwik Lok will remain the property of Kwik Lok Corporation. These materials will be held for the exclusive use of the customer as long as the account remains



active. Materials will be deemed inactive and discarded, if during a period of three years, the label(s) is not printed.

ORDERING INFORMATION

When ordering, the following information is required in order to assure prompt processing of your order: (1) Quantity, (2) Series, (3) Lok Opening Size, (4), Plastic Color(s), (5) Pack Size, (6) Copy and/or design elements, and (7) Ink Colors.

EXAMPLE: 21,000 Series "PS" Kwik Loks, No. 0/1 Lok Opening Size, White Plastic, 21M Packs, Printed both sides as per attached, Two colors front (PMS 185 Red & Reflex Blue) and One color on the back, Black Ink.

SPECIFICATIONS

| Label Size: | 7/8" wide by 2-3/4" long |
|----------------------|---|
| Label Materials: | |
| Series "PS"10 P | Point White Tagboard, Coated One Side |
| 301100 1 0 111111101 | 10 Point White Wetstrength Tagboard |
| Sories "DDS" | 10 Point White Teslin® (a synthetic) |
| | To I offit writte restill (a synthetic) |
| Plastic Thickness: | 0.000 |
| - | |
| Heavy Duty: | |
| Plastic Colors: | |
| Medium Duty: | White, Red, Blue, Yellow, Green, |
| | Orange, and Tan |
| Heavy Duty: | Red, Blue, and White |
| Lok Opening Sizes: | |
| | "0", "0/1", "1/A", "2", "GP-1", "GP-2", |
| ,g | "GP-3", "GP-4","TG-2", "TG-3", "TG-4" |
| Net Bans: | "N-1" and N-2" (Heavy Duty only) |
| | Wts:7M Packs, 13 Lbs. |
| Approximate Shipping | 21M Packs, 32 Lbs. |
| | |

TO DETERMINE THE PROPER LOK OPENING SIZE

It is important that the proper lok opening size be used on all



packages. To determine the correct opening, draw the bag neck material down into the lok opening as illustrated. When this is done, there should be a slight clearance between the jaw points of the lok and the bag neck material. If there is any question, we recommend that you furnish us with 3 samples of each package (including contents) so that we can test the

package and determine the proper lok opening size for you.

LOK OPENING SIZES (ACTUAL SIZE)

STANDARD OPENINGS









No. 0 No. 0/1 No. 1/A No. 2 GRIP PLUS ™ OPENINGS









GP-1 GP-2 GP-3 GP-4

TOTAL GRIP™ OPENINGS







TR-3 TR-4 TR-2

NET BAG OPENINGS





N-1 N-2



WIK LOK CORPORATION P.O. BOX 9548, YAKIMA, WA. 98909 1-800-688-5945 P.O. BOX 96, NEW HAVEN, IN. 46774-0096 1-800-825-5945

SERIES "W" & "WP" KWIK LOK® HAND APPLIED BAG CLOSURES

Series "W" (Heavy Duty) bag closures provide a quick and convenient method for closing large plastic bags; such as trash bags, case liners, etc. Series "WP" can be printed with your copy requirements in either red or black ink.

The closures are available in several lok opening sizes and with Red, Blue and White plastic colors.

The closures are packaged in plastic bags, 2,000 per bag with 5 bags (10M) per carton. Minimum order quantity is 10,000.

PRINTING INFORMATION

Series "WP" can be printed with your copy requirements on one side of the closure. The copy matter may consist of typeset copy and line drawings (Reverse printing is not recommended). Two ink colors are available, Red and Black. Multi-color printing is not available.

Closures printed on different plastic color and/or lok opening sizes may be combined for pricing purposes as long as the ink color remains the same. Such orders will be invoiced for a plastic color change and/or tooling change charge.

Closures printed with different copy can be combined for pricing as long as the ink color remains the same. Such orders will be invoiced for a plate change for each change of copy.

All orders will be invoiced for a set-up charge. Orders requiring new plates will be invoiced for a plate charge for each plate required to fill the order. Artwork, if required is charged on an hourly basis. All artwork, negatives and printing plates and other materials produced by Kwik Lok will remain the property of Kwik Lok Corporation. These materials will be held for the exclusive use of the customer as long as the account remains active. Materials will be deemed inactive and discarded, if during a period of three years, the label(s) is not printed.

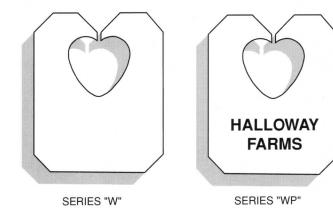
TO DETERMINE THE PROPER LOK OPENING SIZE

It is important that the proper lok opening size be used on all



packages. To determine the correct opening, draw the bag neck material down into the lok opening as illustrated. When this is done, there should be a slight clearance between the jaw points of the lok and the bag neck material. If there is any question, we recommend that you furnish us with 3 samples of each package (including contents) so that we can test the

package and determine the proper lok opening size for you.



ORDERING INFORMATION

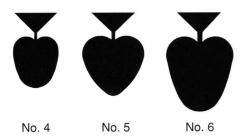
When ordering, the following information is required to assure prompt shipment of your order: (1) Quantity, (2) Series, (3) Lok opening size, (4) Plastic color(s), (5) When ordering Series "WP", Specify Complete Copy Matter, and (6) Ink Color.

EXAMPLE: 50,000 Series "WP" Kwik Loks, No 4 Lok Opening, White Plastic, Printed "N.T.U.", Black ink.

SPECIFICATIONS

| Size: | 1-3/8" wide by 1-11/16" long |
|---------------------------|------------------------------|
| Plastic Thickness: | 0.045" |
| Lok Opening Sizes: | "4", "5", "6" |
| | Red, Blue, and White |
| Ink Colors (Series "WP"): | Red and Black |
| | 10M Packs, 32 Lbs. |

LOK OPENING SIZES (ACTUAL SIZE)





Kwik Lok CORPORATION
P.O. BOX 9548, YAKIMA, WA. 98909 1-800-688-5945
P.O. BOX 96, NEW HAVEN, IN. 46774-0096 1-800-825-5945

SERIES "Y" & "YP" KWIK LOK® HAND APPLIED BAG CLOSURES

Series "Y" Kwik Lok bag closures provide a quick and convenient method for closing large plastic bags. Series "YP" can be printed with your copy requirements in either red or black ink.

The closures are available in several lok opening sizes and with white plastic only.

Series "Y" and "YP" (Heavy Duty) closures are packaged 4,000 per carton. Minimum order quantity for Series "Y" is 4,000. The minimum order quantity for Series "YP" is 8,000 packaged in (4M) packs.

PRINTING INFORMATION

Series "YP" can be printed with your copy requirements on one side of the closure. The copy may consist of typeset copy and line drawings (Reverse printing is not recommended). Two ink colors are available, Red and Black. Multi-color printing is not available.

Closures with different lok opening sizes may be combined for pricing purposes as long as the ink color remains the same. Such orders will be invoiced for a tooling change charge.

Closures printed with different copy can be combined for pricing as long as the ink color remains the same. Such orders will be invoiced for a plate change for each change of copy.

All orders will be invoiced for a set-up charge. Orders requiring new plates will be invoiced for a plate charge for each plate required to fill the order. Artwork, if required is charged on an hourly basis. All artwork, negatives and printing plates and other materials produced by Kwik Lok will remain the property of Kwik Lok Corporation. These materials will be held for the exclusive use of the customer as long as the account remains active. Materials will be deemed inactive and discarded, if during a period of three years the closures are not printed.

ORDERING INFORMATION

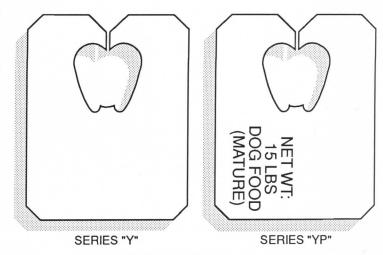
When ordering, the following information is required to assure prompt shipment of your order: (1) Quantity, (2) Series, (3) Lok opening size, (4) Plastic color(s) and (5) When ordering Series "YP", specify complete copy matter, and (6) Ink color.

Example: 4,000 Series "YP" Kwik Loks, No. GP-6 Lok opening, White Plastic, Printed "NET WT: 15 LBS DOG FOOD (MATURE)", Black Ink.

SPECIFICATIONS

| 1-11/16" wide by 2-3/16" long |
|--------------------------------|
| 0.075" (Extra Heavy duty) |
| "GP-6", "GP-7", "GP-8", "GP-9" |
| White |
| Red and Black |
| 4M Packs, 50 Lbs. |
| |



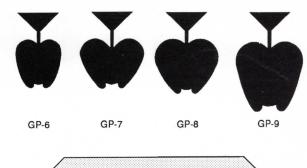


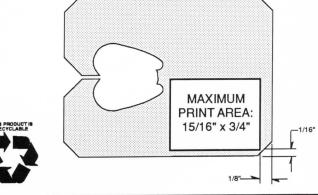
TO DETERMINE THE PROPER LOK OPENING SIZE

It is important that the proper lok opening size be used on all packages. To determine the correct opening, draw the bag neck material down into the lok opening as illustrated. When this is done, there should be a slight clearance between the jaw points of the lok and the bag neck material. If there is any question, we recommend that you furnish us with 3 samples of each package

(including contents) so that we can test the package and determine the proper lok opening size for you.

GRIP PLUS ™ LOK OPENING SIZES







SERIES "ZI-PS" KWIK LOK® HAND APPLIED BAG CLOSURES

The Series "ZI-PS" (Heavy Duty) closures are printed at the factory with your copy requirements. Series "ZI-PS" closures are manufactured from heavy duty plastic to accommodate package weights from 5 Lbs. to 20 Lbs. The closures can be printed in any one of three ink colors; Red, Blue or Black. The closures are printed using metal plates and a hot-foil tape to assure high print quality. Printing is available on one side only.

Series "ZI-PS" are available in a variety or lok opening sizes to accommodate a wide range of package sizes.

The Series "ZI-PS" are packaged loose in cartons containing 5,000 closures, and are available in three plastic colors, Red, Blue, and White. Minimum order quantity is 10,000.

ORDERING INFORMATION

When ordering Series "ZI-PS" always specify the following: (1) Quantity, (2) Series, (3) Lok Opening Size, (4) Plastic Color(s), (5) Copy and (6) Ink Colors.

EXAMPLE: 100,000 Series "ZI-PS" Striploks, No. 4 Lok Opening Size, White Plastic, Printed "U.S. No 1 Potatoes", Red Ink.

SPECIFICATIONS

| Size:1 | -11/64" wide by 1-11/16" long |
|------------------------------|----------------------------------|
| Plastic Thickness: | 0.045" |
| Lok Opening Sizes: | "0/1", "1/A", "2", "3", "4", "5" |
| Plastic Colors: | Red, Blue and White |
| Ink Colors: | |
| Approximate Shipping Weight: | |



TO DETERMINE THE PROPER LOK OPENING SIZE

It is important that the proper lok opening size be used on all packages. To determine the correct opening, draw the bag neck material down into the lok opening as illustrated. When this is done, there should be a slight clearance between the jaw

points of the lok and the bag neck material. If there is any question, we recommend that you furnish us with 3 samples of each package (including contents) so that we can test the

package and determine the proper lok opening size for you.

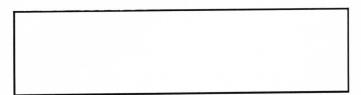
LOK OPENING SIZES (ACTUAL SIZE)
STANDARD OPENINGS



No. 0/1 No. 1/A No. 2 No. 3 No. 4 No. 5







SEMI-AUTOMATICALLY
APPLIED
KWIK LOK
BAG CLOSURES

SERIES "R", "RH" & "S" STRIPLOK® SEMI-AUTOMATIC BAG CLOSURES

The Series "R" and Series "S" are designed for use with our 1002 and 1006 Semi-Automatic Bag Closing Machines.

The Series "R" (Medium Duty) Striploks are available in seven plastic colors for color coding (multi-colored packages are not available). A variety of available lok opening sizes enable Kwik Lok® closures to close a wide range of film bag packages. The closures are manufactured in rolls of 3,000. Two pack sizes are available: 45M (15 rolls) and 18M (6 rolls). Minimum order quantity is 18,000.

Series "RH" Closures are identical to Series "R" except that the closures are available with a hanger hole to facilitate hanging the package on retail display rods.

The Series "S" (Heavy Duty) Striploks are designed for heavier film bags and net bags up to 10 Lbs. The closures are available in three plastic colors (multi-colored packages are not available). A variety of available lok opening sizes enable Kwik Lok closures to close a wide range of film and net bag packages. The closures are manufactured in rolls of 2,200. Two pack sizes are available: 33M (15 rolls), and 13.2M (6 rolls). Minimum order quantity is 13,200.

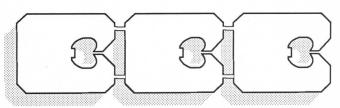
ORDERING INFORMATION

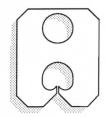
When ordering, the following information is required to assure prompt shipment of your order: (1) Quantity, (2) Series, (3) Lok Opening Size, (4) Pack Size, and (5) Plastic Color(s).

EXAMPLE: 126,000 Series "R", No. 1/A Lok Opening Size, 18M Packs, Orange Plastic.

SPECIFICATIONS

| Size: | 27/32" wide by 1' long |
|----------------------------|--------------------------------------|
| Plastic Thickness: | |
| Series "R": | 0.030" |
| Series "S": | 0.045" |
| Lok Opening Sizes: | |
| Series "R": | "0", "0/1", "1/A", "2", "3", "GP-1", |
| | "GP-2", "GP-3", "GP-4", "GP-5" |
| Series "S":"0/1 | ", "1/A", "2", "3", "GP-1", "GP-2", |
| "GP-3", "GP-4", "GP-5", " | N-0", "N-0/1", "N-1", "N-2", "N-3" |
| Plastic Colors: | |
| Series "R": | Vhite, Yellow, Green, Blue, Red, |
| | Tan, and Orange |
| Series "S": | Red, Blue, and White |
| Approximate Shipping Weigh | |
| | 18M Packs, 19 Lbs. |
| | 45M Packs, 44 Lbs. |
| Series "S": | 13.2M Packs, 20 Lbs. |
| | 33M Packs, 43 Lbs. |





Series "RH" (Hanger Style Bag Closure)

TO DETERMINE THE PROPER LOK **OPENING SIZE**



It is important that the proper lok opening size be used on all packages. To determine the correct opening, draw the bag neck material down into the lok opening as illustrated. When this is done, there should be a slight clearance between the jaw points of the lok and the bag neck material. If there is any question, we recommend that you furnish us with 3 samples of each package

(including contents) so that we can test the package and determine the proper lok opening size for you.

LOK OPENING SIZES (ACTUAL SIZE)

STANDARD OPENINGS







No. 3

No. 0/1 No. 1/A No. 0

No. 2

GRIP PLUS™ OPENINGS











GP-1

GP-3

GP-5

NET BAG OPENINGS







N-2 N-0 N-0/1 N-1





WIK LOK CORPORATION P.O. BOX 9548, YAKIMA, WA. 98909 1-800-688-5945

P.O. BOX 96, NEW HAVEN, IN. 46774-0096 1-800-825-5945

SERIES "RL" & "SL" STRIPLOK® SEMI-AUTOMATIC BAG CLOSURES (INCLUDING SERIES "RLS")

The Striplok Closures are designed for use with our 1002 DP Semi-Automatic Bag Closing Machine. The closures are manufactured with a 3/8" X 3/4" pressure sensitive paper label on the closure. The label permits distinct, legible imprinting of price, date, codes or other package information.

The Series "RL" (Medium Duty) Striploks are available in seven plastic colors and a variety of lok opening sizes to accommodate a wide range of film and net bag package requirements. The closures are manufactured in rolls of 2,500 and packaged 6 rolls per carton (15M). Minimum order quantity is 15,000.

The carton may include rolls of different colors and/or lok opening sizes. Minimum order per color and lok opening size is 5,000 (2 rolls).

Series "RLS" closures are identical to Series "RL", except the closures are manufactured in rolls of 1,250 for use in the Kwik Lok® Type 1003 Semi-Automatic Bag Closing Machine. Series "RLS" are packaged 10 rolls per carton (12.5M). The minimum order quantity is 12,500. Minimum order per color and lok opening size is 5,000 (4 rolls).

The Series "SL" (Heavy Duty) Striploks are designed for heavier packages of up to 10 Lbs. The closures are available in three plastic colors, and a variety of lok opening sizes. The closures are shipped in rolls of 1,850 and packaged in 6 rolls per carton (11.1M).

Minimum order quantity is 11,100. The carton may include different colors and/or lok opening sizes. Minimum order quantity per color and lok opening size is 3,700 (2 rolls).

ORDERING INFORMATION

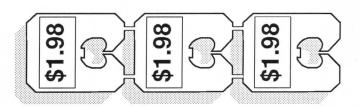
When ordering Series "RL" or Series "SL" Striploks always specify the following: (1) Quantity, (2) Series, (3) Lok Opening Size, and (4) Plastic Color(s).

EXAMPLE: 120,000 Series "RL", No. GP-2 Lok Opening Size, Orange Plastic.

SPECIFICATIONS

| Size: | 27/32" wide by 1" long |
|----------------------|----------------------------------|
| Label Size: | |
| Plastic Thickness: | |
| Series "RL" & "RLS" | 0.030" |
| Series "SL": | 0.045" |
| Lok Opening Sizes: | |
| Series "RL" & "RLS": | "GP-1", "GP-2", "GP-3", |
| | "GP-4", "GP-5" |
| Series "SL": | "GP-1","GP-2", "GP-3", |
| | -0", "N-0/1","N-1", "N-2", "N-3" |





Plastic Colors:
Series "RL" & "RLS":......White, Yellow, Green, Blue, Red,
Tan, and Orange
Series "SL":......Red, Blue, and White
Approximate Shipping Weight:
Series "RL":.......15M Packs, 16 Lbs.
Series "RLS":.......12.5M Packs, 13 Lbs.
Series "SL":........11.1M Packs, 17 Lbs.

TO DETERMINE THE PROPER LOK OPENING SIZE

It is important that the proper lok opening size be used on all packages. To determine the correct opening, draw the bag neck material down into the lok opening as illustrated. When this is done, there should be a slight clearance between the jaw points of the lok and the bag neck material. If there is any question, we recommend that you

furnish us with 3 samples of each package (including contents) so that we can test the package and determine the proper lok opening size for you.

LOK OPENING SIZES (ACTUAL SIZE)

GRIP PLUS™ OPENINGS



GP-1 GP-2 GP-3 GP-4 GP-5 NET BAG OPENINGS



N-0 N-0/1 N-1 N-2 N-3





SERIES "RJ" STRIPLOK® SEMI-AUTOMATIC BAG CLOSURES

Series "RJ" Striplok closures are designed for use with our 1003 Semi-Automatic Bag Closing Machine. The closures are manufactured in seven plastic colors for color coding, and a variety of lok opening sizes.

Series "RJ" (Medium Duty) Striploks are manufactured in rolls of 1,500 and are packaged in 10-roll packs (15M). Minimum order quantity is 15,000.

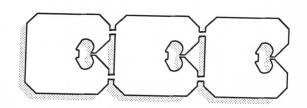
ORDERING INFORMATION

When ordering Series "RJ" Striploks always specify the following: (1) Quantity, (2) Series, (3), Lok Opening size, (4) Plastic Color(s).

EXAMPLE: 150,000 Series "RJ", No. GP-3 Lok Opening Size, Orange Plastic.

SPECIFICATIONS

| Size: Plastic Thickness: | 27/32" wide by 7/8" long |
|--------------------------|--------------------------|
| Lok Opening Sizes: | "GP-0", "GP-1", "GP-2", |
| Plastic Colors:White | "GP_3" "GP_4" |
| Approximate Shipping Wt: | Tan and Orange |



TO DETERMINE THE PROPER LOK OPENING SIZE

It is important that the proper lok opening size be used on all packages. To determine the correct opening, draw the bag neck material down into the lok opening as illustrated. When this is done, there should be a slight clearance between the jaw points of the lok and the bag neck material. If there is any question, we recommend that you furnish us with 3 samples of each package (including contents) so that we can test the

package and determine the proper lok opening size for you.

LOK OPENING SIZES (ACTUAL SIZE)
GRIP PLUS™ OPENINGS



GP-0 GP-1 GP-2 GP-3 GP-4





Kwik Lok CORPORATION
P.O. BOX 9548, YAKIMA, WA. 98909 1-800-688-5945
P.O. BOX 96, NEW HAVEN, IN. 46774-0096 1-800-825-5945

Form No. 413-RJUS-A Effective 2/92 LITHO IN U.S.A. Kwik Lok and Striplok are trademarks of Kwik Lok Corporation @ 1992

SERIES "L" & "U" STRIPLOK® SEMI-AUTOMATIC BAG CLOSURE-LABELS

(INCLUDING "LP" & "UP")

Series "L" and Series "U" Striplok Closure-Labels are designed for use with following Kwik Lok Semi-Automatic Bag Closing Machines: 065S, 082, 083 and 1006 machines. The labels can be custom printed in any number of colors and both closure-labels can be imprinted by the 1006 with a wide variety of copy, as the bags are being closed. The Series "U" can be imprinted with such package variables as variety, weight, grade, price and date information. The closure-labels are manufactured in seven plastic colors for color coding. A variety of available lok opening sizes enable Kwik Lok® closure-labels to close a wide range of film and net bag packages.

Series "L" Closure-Labels are packaged 1,000 per roll, 29 rolls per carton (29M). Minimum order quantity is 29,000.

Series "LP" is identical to Series "L" except that the label is a plastic material. The plastic label is waterproof and is resistant to animal fats, oils and other similar substances.

Series "U" Closure-Labels are packaged 1,000 per roll, 10 rolls per carton (10M). Minimum order quantity is 10,000.

Series "UP" is identical to Series "U" except that the label is a plastic material. The plastic label is waterproof and is resistant to animal fats, oils and other similar substances.

COMBINATION RUNS

Two or more label varieties may be combined on one order and priced as one order, if desired, as long as the ink colors are identical. On such orders, a press change charge is applied for each plate change required to print the order, and a variety change charge for each change in varieties.

Where plastic color and/or lok opening size changes are required on a combination run, a plastic color change charge, and/or lok opening change charge will be applicable for each change in plastic color and/or lok opening size.

DESIGN, ARTWORK, COLORS

Kwik Lok can provide complete art services for all labels, including creative design, typesetting, and mechanical artwork required for printing.

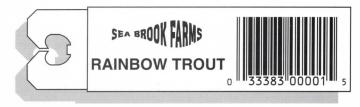
A rough art sketch can be provided at no charge. The sketch will be sent with a quotation of all costs.

Artwork can include process color separations, tint builds or any other graphic material. Customers wishing to have an outside agency design their label will not be invoiced for art charges as long as the artwork is camera-ready. Camera-ready art must include all graphic elements, including overlays and masks required to print the label. Artwork submitted that is not camera-ready will be invoiced at our regular art charges.

Kwik Lok labels are printed on offset lithographic presses. Pantone (PMS) colors are used exclusively.

Proofs of all labels printed by Kwik Lok will be sent to the customer prior to the printing of the labels.

All artwork, negatives and printing plates and other materials produced by Kwik Lok will remain the property of Kwik Lok Corporation. These materials will be held for the exclusive use of the customer as long as the account remains active. Materials will be deemed inactive and discarded, if during a period of three years, the label(s) is not printed.



SERIES "L" STRIPLOK CLOSURE-LABEL



SERIES "U" STRIPLOK CLOSURE-LABEL

ORDERING INFORMATION

When ordering Series "L" or Series "U" Striplok Closure-Labels always specify the following: (1) Quantity, (2) Series, (3) Lok Opening Size, (4) Plastic Color(s), (5) Corner Shape, Square Corners - Standard; Rounded Corners available on Series "U", (6) Copy Position (Series "U" orders only) and (7) Complete Copy Matter, Design and Ink Colors. Orders for new labels should include a sketch or rough art of the proposed design. If rough art has not been made, include a sample of your bag label, or an idea of what is desired and we will furnish a rough art sketch for your approval.

All orders for closure-labels are filled to within 10% of the quantity ordered and invoiced at the actual quantity shipped.

EXAMPLE: 250,000 Series "U" Striplok Closure-Labels, No. 0/1 Lok Opening Size, Blue Plastic, Rounded Corners, Copy Position No. 2, Printed Two Colors, (Red and Yellow) See attached for copy and design.

SPECIFICATIONS

| Label Size: |
|--|
| Series "L" & "LP":7/8" wide by 2-3/4" long |
| Series "U" & "UP":2-3/4" wide by 2-3/4" long |
| Label Material: |
| Series "L" & "U": |
| 10 Point White Tagboard, Coated One Side |
| Series "LP" & "UP": |
| Teslin, a synthetic plastic label material. 10 point, white. |
| Plastic Thickness: |
| Medium Duty:0.030" |
| Lok Opening Sizes: |
| Medium Duty:"0", "0/1", "1/A", "2", "3", "GP-1", |
| "GP- 2", "GP-3", "GP-4","GP-5" |
| Plastic Colors: |
| Medium Duty:White, Green, Blue, Tan, Red, |
| Yellow, and Orange |
| Approximate Shipping Weight: |
| Series "L" & "LP":29M Packs, 55 Lbs. |
| Series "U" & "UP":10M Packs, 37 Lbs. |



TO DETERMINE THE PROPER LOK OPENING SIZE

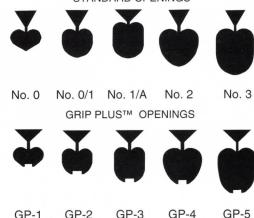
It is important that the proper lok opening size be used on all packages. To determine the correct opening,



packages. To determine the correct opening, draw the bag neck material down into the lok opening as illustrated. When this is done, there should be a slight clearance between the jaw points of the lok and the bag neck material. If there is any question, we recommend that you furnish us with 3 samples of each package (including contents) so that we can test the

package and determine the proper lok opening size for you.

LOK OPENING SIZES (ACTUAL SIZE) STANDARD OPENINGS



COPY POSITIONS

The copy can be oriented on the label in three positions relative to the position of the closure.

Copy Position #1; the labels will be printed with the closure on the bottom of the label.

Copy Position #2; is standard, unless specified otherwise, all labels will be positioned with the closure on the top of the label.

Copy Position # 3; the labels will be printed with the closure on the left side of the label.





SERIES "LH" &" UH"

STRIPLOK® SEMI-AUTOMATIC BAG CLOSURE-LABELS

(INCLUDING "LPH" & "UPH")

Series "LH" and Series "UH" Striplok Closure-Labels are designed for use with following Kwik Lok Semi-Automatic Bag Closing Machines: 065S, 082, 083 and 1006 machines. Series "LH" and Series "UH" are manufactured using heavy duty plastic closures to accommodate heavier bagged packages. The labels can be custom printed in any number of colors and both closure-labels can be imprinted by the 1006 with a wide variety of copy, as the bags are being closed. The Series "UH" can be imprinted with such package variables as variety, weight, grade, price and date information. The closure-labels are manufactured in seven plastic colors for color coding. A variety of available lok opening sizes enable Kwik Lok® closure-labels to close a wide range of film and net bag packages.

Series "LH" Closure-Labels are packaged 1,000 per roll, 29 rolls per carton (29M). Minimum order quantity is 29,000.

Series "LPH" is identical to Series "LH" except that the label is a plastic material. The plastic label is waterproof and is resistant to animal fats, oils and other similar substances.

Series "UH" Closure-Labels are packaged 1,000 per roll, 10 rolls per carton (10M). Minimum order quantity is 10,000.

Series "UPH" is identical to Series "UH" except that the label is a plastic material. The plastic label is waterproof and is resistant to animal fats, oils and other similar substances.

COMBINATION RUNS

Two or more label varieties may be combined on one order and priced as one order, if desired, as long as the ink colors are identical. On such orders, a press change charge is applied for each plate change required to print the order, and a variety change charge for each change in varieties.

Where plastic color and/or lok opening size changes are required on a combination run, a plastic color change charge, and/or lok opening change charge will be applicable for each change in plastic color and/or lok opening size.

DESIGN, ARTWORK, COLORS

Kwik Lok can provide complete art services for all labels, including creative design, typesetting, and mechanical artwork required for printing.

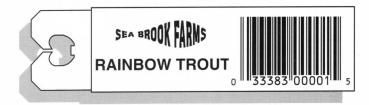
A rough art sketch can be provided at no charge. The sketch will be sent with a quotation of all costs.

Artwork can include process color separations, tint builds or any other graphic material. Customers wishing to have an outside agency design their label will not be invoiced for art charges as long as the artwork is camera-ready. Camera-ready art must include all graphic elements, including overlays and masks required to print the label. Artwork submitted that is not camera-ready will be invoiced at our regular art charges.

Kwik Lok labels are printed on offset lithographic presses. Pantone (PMS) colors are used exclusively.

Proofs of all labels printed by Kwik Lok will be sent to the customer prior to the printing of the labels.

All artwork, negatives and printing plates and other materials produced by Kwik Lok will remain the property of Kwik Lok Corporation. These materials will be held for the exclusive use of the customer as long as the account remains active. Materials will be deemed inactive and discarded, if during a period of three years, the label(s) is not printed.



SERIES "LH" STRIPLOK CLOSURE-LABEL



SERIES "UH" STRIPLOK CLOSURE-LABEL

ORDERING INFORMATION

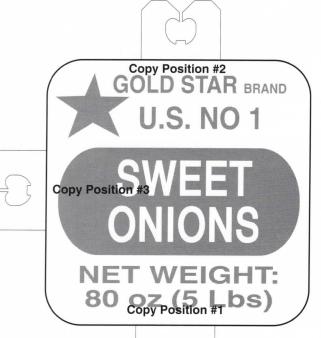
When ordering Series "LH" or Series "UH" Striplok Closure-Labels always specify the following: (1) Quantity, (2) Series, (3) Lok Opening Size, (4) Plastic Color(s), (5) Corner Shape, Square Corners - Standard; Rounded Corners available on Series "UH", (6) Copy Position (Series "UH" orders only) and (7) Complete Copy Matter, Design and Ink Colors. Orders for new labels should include a sketch or rough art of the proposed design. If rough art has not been made, include a sample of your bag label, or an idea of what is desired and we will furnish a rough art sketch for your approval.

All orders for closure-labels are filled to within 10% of the quantity ordered and invoiced at the actual quantity shipped.

EXAMPLE: 250,000 Series "UH" Striplok Closure-Labels, No. 0/1 Lok Opening Size, Blue Plastic, Rounded Corners, Copy Position No. 2, Printed Two Colors, (Red and Yellow) See attached for copy and design.

SPECIFICATIONS

| Label Size: |
|--|
| Series "LH" & "LPH":7/8" wide by 2-3/4" long |
| Series "UH" & "UPH":2-3/4" wide by 2-3/4' long |
| Label Material: |
| Series "LH" & "UH" |
| 10 Point White Tagboard, Coated One Side |
| Series "LPH" & "UPH": |
| Teslin, a synthetic plastic label material. 10 point, white. |
| Plastic Thickness: |
| Heavy Duty:0.045" |
| Lok Opening Sizes: |
| Heavy Duty:"0/1", "1/A", "2", "3", "GP-1", "GP-2", |
| "GP-3", "GP-4", "GP-5", |
| "N-0", "N-0/1", "N-1", "N-2", "N-3" |
| Plastic Colors: |
| Heavy Duty:Red, Blue, and White |
| Approximate Shipping Weight: |
| Series "LH" & "LPH":29M Packs, 55 Lbs. |
| Series "UH" & "UPH":10M Packs, 37 Lbs. |







Kwik Lok corporation P.O. BOX 9548, YAKIMA, WA. 98909 1-800-688-5945

P.O. BOX 96, NEW HAVEN, IN. 46774-0096 1-800-825-5945

Form No. 413-LHUHUS-B Effective 4/94 LITHO IN U.S.A. Kwik Lok and Striplok are trademarks of Kwik Lok Corporation © 1992

TO DETERMINE THE PROPER LOK OPENING SIZE

It is important that the proper lok opening size be used on all packages. To determine the correct opening, draw the bag neck material down into the lok opening as illustrated. When this is done, there should be a slight clearance between the jaw points of the lok and the bag neck material. If there is any question, we recommend that you furnish us with 3 samples of each package (including contents) so that we can test the

package and determine the proper lok opening size for you.

LOK OPENING SIZES (ACTUAL SIZE) STANDARD OPENINGS











No. 3

No. 0 No. 0/1 No. 1/A No. 2 GRIP PLUS™ OPENINGS











GP-1 NET BAG OPENINGS









N-0 N-0/1 N-1

COPY POSITIONS

The copy can be oriented on the label in three positions relative to the position of the closure.

Copy Position #1; the labels will be printed with the closure on the bottom of the label.

Copy Position #2; is standard, unless specified otherwise, all labels will be positioned with the closure on the top of the label.

Copy Position # 3; the labels will be printed with the closure on the left side of the label.

AUTOMATICALLY
APPLIED
KWIK LOK
BAG CLOSURES

SERIES "JI" & "KI" STRIPLOK® AUTOMATIC BAG CLOSURES

The Series "JI" and Series "KI" closures are designed for use with our 872, 873, 1084, 1085 and 1087 Automatic Bag Closing Machines. The closures can be imprinted with price and/or date information as the bags are being closed. The closures are manufactured in seven plastic colors for color coding. A variety of available lok opening sizes and optional heavy duty plastic enable Kwik Lok® closures to close a wide range of film bag sizes.

Series "JI" (Medium Duty) Striplok Closures are packaged 4,000 per roll, 15 rolls per carton (60M), and are available in seven plastic colors. Minimum order quantity is 60,000.

Series "KI" (Heavy Duty) Striplok Closures are packaged 2,500 per roll, 15 rolls per carton (37.5M), and are available in three plastic colors. Minimum order quantity is 37,500.

ORDERING INFORMATION

When ordering, the following information is required to assure prompt shipment of your order: (1) Quantity, (2) Series, (3) Lok Opening Size, (4) Plastic Color(s).

EXAMPLE: 360,000 Series "JI" Striploks, No. TG-3 Lok Opening Size, Yellow Plastic.

SPECIFICATIONS

| Size:27/32" wide by 7/8" long |
|--|
| Plastic Thickness: |
| Series "JI":0.030 |
| Series "KI": |
| Lok Opening Sizes: |
| Series "JI":"GP-1", "GP-2", "GP-3", "GP-4", |
| "TG-2", "TG-3", "TG-4" |
| Series "KI":"GP-1", "GP-2", "GP-3", "GP-4", |
| "TG-2", "TG-3", "TG-4" |
| Plastic Colors: |
| Series "JI":White, Green, Blue, Tan, Yellow, |
| Orange, and Red |
| Series "KI":Red, Blue, and White |
| Approximate Shipping Weight: |
| Series "JI":60M Packs,48 Lbs. |
| Series "KI": |



TO DETERMINE THE PROPER LOK OPENING SIZE

It is important that the proper lok opening size be used on all packages. To determine the correct opening, draw the bag neck material down into the lok opening as illustrated. When this is done, there should be a slight clearance between the jaw points of the lok and the bag neck material. If there is any question, we recommend that you furnish us with 3 samples of each package (including contents) so that we can test the

package and determine the proper lok opening size for you.

LOK OPENING SIZES (ACTUAL SIZE)

GRIP PLUS™ OPENINGS



GP-1 GP-2 GP-3 GP-4

TOTAL GRIP™ OPENINGS







SERIES "J-NRP" & "K-NRP" STRIPLOK® AUTOMATIC BAG CLOSURES

"NRP" (non residue producing) closures have a patented web-connecting design that allows the closure to be separated from the strip without producing objectionable web residue.

The Series "J-NRP" and Series "K-NRP" closures are designed for use with our 865, 872, 873, 1084, 1085, and 1087 Automatic Bag Closing Machines. The closures can be imprinted with price and/or date information as the bags are being closed. The closures are manufactured in seven plastic colors for color coding. A variety of available lok opening sizes and optional heavy duty plastic enable Kwik Lok® closures to close a wide range of film and net bag packages.

Series "J-NRP" (Medium Duty) Striplok Closures are packaged 4,000 per roll, 15 rolls per carton (60M), and are available in seven plastic colors. Minimum order quantity is 60,000.

Series "K-NRP" (Heavy Duty) Striplok Closures are packaged 2,500 per roll, 15 rolls per carton (37.5M), and are available in red, blue and white plastic. Minimum order quantity is 37,500.

ORDERING INFORMATION

When ordering, the following information is required to assure prompt shipment of your order: (1) Quantity, (2) Series, (3) Lok Opening Size, (4) Plastic Color(s).

EXAMPLE: 360,000 Series "J-NRP" Striploks, No. TGR-2 Lok Opening Size, Yellow Plastic.

SPECIFICATIONS

| Size: | 27/32" wide by 7/8" long |
|------------------------------|--|
| Plastic Thickness: | |
| Series "J-NRP": | 0.030" |
| Series "K-NRP": | 0.045" |
| Lok Opening Sizes:"TGR-1" | ', "TGR–2", "TGR–3", "TGR–4" |
| Plastic Colors: | |
| Series "J-NRP":W | hite, Green, Blue, Tan, Yellow, Red, and Orange |
| Series "K-NRP": | Red, Blue, and White |
| Approximate Shipping Weight: | |
| Series "J-NRP": | 60M Packs, 48 Lbs. |
| Series "K-NRP" | 37.5M Packs, 42 Lbs. |



TO DETERMINE THE PROPER LOK OPENING SIZE

It is important that the proper lok opening size be used on all packages. To determine the correct opening, draw the bag neck material down into the lok opening as illustrated. When this is done, there should be a slight clearance between the jaw points of the lok and the bag neck material. If there is any question, we recommend that you furnish us with 3 samples of each package (including contents) so that we can test the

LOK OPENING SIZES (ACTUAL SIZE)
TOTAL GRIPTM OPENINGS

package and determine the proper lok opening size for you.









TGR-1

TGR-2

TGR-3

TGR-4







SERIES "JM-NRP" & "KM-NRP" STRIPLOK® AUTOMATIC BAG CLOSURES

"NRP" (non residue producing) closures have a patented web-connecting design that allows the closure to be separated from the strip without producing objectionable web residue.

The Series "JM-NRP" and Series "KM-NRP" closures are designed for use with our 865, 872, 873, 1085, and 1087 Automatic Bag Closing Machines. The closures can be imprinted with price and/or date information as the bags are being closed. The closures are manufactured in seven plastic colors for color coding. A variety of available lok opening sizes and optional heavy duty plastic enable Kwik Lok® closures to close a wide range of packages.

The Series "JM-NRP" (Medium Duty) is an automatically applied closure containing three times the print area of the Standard Series "J-NRP" closure. Series "JM-NRP" closures are packaged 4,000 per roll, 10 rolls per carton (40M), and are available in seven plastic colors. Minimum order quantity is 40,000.

Series "KM-NRP" (Heavy Duty) closures are available for those packages requiring a heavy duty closure. The Series "KM-NRP" is identical to the "JM-NRP" except that it is .045" (1.14 mm) thick. Series "KM-NRP" closures are packaged 2,500 per roll, 10 rolls per carton (25M) and are available in red, blue and white plastic. Minimum order quantity is 25,000.

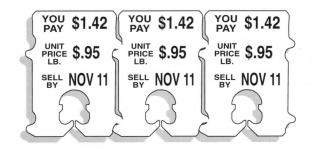
ORDERING INFORMATION

When ordering, the following information is required to assure prompt shipment of your order: (1) Quantity, (2) Series, (3) Lok Opening Size, (4) Plastic Color(s).

EXAMPLE: 320,000 Series "JM-NRP" Striploks, No. TGR-2 Lok Opening Size, White Plastic.

SPECIFICATIONS

| Size:7/8" wide by | y 1-5/16" long |
|--|----------------|
| Plastic Thickness: | |
| Series "JM-NRP": | 0.030" |
| Series "KM-NRP": | 0.045" |
| Lok Opening Sizes: "TGR-1", "TGR-2", "TGR- | -3", "TGR-4", |
| | "TGR-5" |
| Plastic Colors: | |
| Series "JM-NRP":White, Green, Blue | ue, Red, Tan, |
| Yellow, | and Orange. |
| Series "KM-NRP":Red, Blu | ue, and White |
| Approximate Shipping Weight: | |
| Series "JM-NRP":40M I | Pack, 44 Lbs. |
| Series "KM-NRP":25M I | Pack, 40 Lbs. |



TO DETERMINE THE PROPER LOK OPENING SIZE

It is important that the proper lok opening size be used on all packages. To determine the correct opening, draw the bag neck material down into the lok opening as illustrated. When this is done, there should be a slight clearance between the jaw points of the lok and the bag neck material. If there is any question, we recommend that you furnish us with 3 samples of each package (including contents) so that we can test the

package and determine the proper lok opening size for you.

LOK OPENING SIZES (ACTUAL SIZE)

TOTAL GRIP™ OPENINGS











TGR-1 TGR-2 TGR-3 TGR-4 TGR-





KWİK LOK CORPORATION
P.O. BOX 9548, YAKIMA, WA. 98909 1-800-688-5945
P.O. BOX 96, NEW HAVEN, IN. 46774-0096 1-800-825-5945

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SERIES "JW" & "KW" STRIPLOK® AUTOMATIC BAG CLOSURES

The Series "JW" and Series "KW" closures are designed for use with our 872, 873, 1084, 1085, and 1087 Automatic Bag Closing Machines. The closures can be imprinted with price and/or date information as the bags are being closed. The closures are manufactured in seven plastic colors for color coding. A variety of available lok opening sizes and optional heavy duty plastic enable Kwik Lok® closures to close a wide range of film and net bag packages.

The Series "JW" (Medium Duty) is an automatically applied closure containing four times the print area of the Standard Series "J" closure. Series "JW" closures are packaged 4,000 per roll, 8 rolls per carton (32M), and are available in seven plastic colors. Minimum order quantity is 32,000.

Series "KW" (Heavy Duty) closures are available for those packages requiring a heavy duty closure. The Series "KW" is identical to the "JW" except that it is .045 (1.14 mm) thick. Series "KW" closure are packaged 2,500 per roll, 8 rolls per carton (20M), and are available in three plastic colors. Minimum order quantity is 20,000.

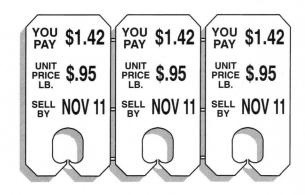
ORDERING INFORMATION

When ordering, the following information is required to assure prompt shipment of your order: (1) Quantity, (2) Series, (3) Lok Opening Size, (4) Plastic Color(s).

EXAMPLE: 320,000 Series "JW" Striploks, No. 1/A Lok Opening Size, White Plastic.

SPECIFICATIONS

| OI EOII IOATIONO | |
|----------------------|---|
| Size: | 7/8" wide by 1-11/16" long |
| Plastic Thickness: | |
| Series "JW": | 0.030" |
| Series "KW": | 0.045" |
| Lok Opening Size: | |
| Series "JW": | "0", "0/1", "1/A", "2", "3", "GP-3", |
| | "GP-4", "GP-5" |
| Series "KW: | "1/A", "2", "3", "GP–3", "GP–4", "GP–5" |
| Plastic Colors: | |
| Series "JW": | White, Green, Blue, Red, Tan, |
| | Yellow, and Orange |
| Series "KW": | Red, Blue, and White |
| Approximate Shipping | Weight: |
| Series "JW": | 32M Pack, 55 Lbs. |
| Series "KW": | 20M Pack, 52 Lbs. |



TO DETERMINE THE PROPER LOK OPENING SIZE

It is important that the proper lok opening size be used on all packages. To determine the correct opening, draw the bag neck material down into the lok opening as illustrated. When this is done, there should be a slight clearance between the jaw points of the lok and the bag neck material. If

there is any question, we recommend that you furnish us with 3 samples of each package (including contents) so that we can test the

package and determine the proper lok opening size for you.

LOK OPENING SIZES (ACTUAL SIZE)

STANDARD OPENINGS











No. 3

No. 0 No. 0/1 No. 1/A No. 2

GRIP PLUS™ OPENINGS







GP-3

GP-4

GP-5





VIK LOK CORPORATION P.O. BOX 9548, YAKIMA, WA. 98909 1-800-688-5945

P.O. BOX 96, NEW HAVEN, IN. 46774-0096 1-800-825-5945

SERIES "JWI" & "KWI" STRIPLOK® AUTOMATIC BAG CLOSURES

The Series "JWI" and Series "KWI" closures are designed for use with our 872, 873, 1084, 1085, and 1087 Automatic Bag Closing Machines. The closures can be imprinted with price and/or date information as the bags are being closed. The closures are manufactured in seven plastic colors for color coding. A variety of available lok opening sizes and optional heavy duty plastic enable Kwik Lok® closures to close a wide range of package sizes.

The Series "JWI" (Medium Duty) is an automatically applied closure containing four times the print area of the standard Series "J" closure. Series "JWI" closures are packaged 4,000 per roll, 8 rolls per carton (32M), and are available in seven plastic colors. Minimum order quantity is 32,000.

Series "KWI" (Heavy Duty) closure are available for those packages requiring a heavy duty closure. The Series "KWI" is identical to the "JWI" except that it is .045" (1.14 mm) thick. Series "KWI" closures are packaged 2,500 per roll, 8 rolls per carton (20M), and are available in three plastic colors. Minimum order quantity is 20,000.

ORDERING INFORMATION

When ordering, the following information is required to assure prompt shipment of your order: (1) Quantity, (2) Series, (3) Lok Opening Size, (4) Plastic Color(s).

EXAMPLE: 320,000 Series "JWI" Striploks, No. GP-1 Lok Opening Size, White Plastic.

SPECIFICATIONS

| 3FECIFICATIONS |
|---|
| Size:7/8" wide by 1-11/16" long |
| Plastic Thickness: |
| Series "JWI": |
| Series "KWI":0.045" |
| Lok Opening Sizes:"GP-1", "GP-2", "GP-3", "GP-4", |
| "GP-5", "TG-2", "TG-3", "TG-4", "TG-5" |
| Plastic Colors: |
| Series "JWI":White, Green, Blue, Red, Tan, |
| Yellow, and Orange |
| Series "KWI":Red, Blue, and White |
| Approximate Shipping Weight: |
| Series "JWI":32M Pack, 55 Lbs. |
| Series "KWI":20M Pack, 52 Lbs. |
| |



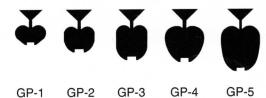
TO DETERMINE THE PROPER LOK OPENING SIZE

It is important that the proper lok opening size be used on all packages. To determine the correct opening, draw the bag neck material down into the lok opening as illustrated. When this is done, there should be a slight clearance between the jaw points of the lok and the bag neck material. If there is any question, we recommend that you furnish us with 3 samples of each package (including contents) so that we can test the

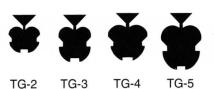
package and determine the proper lok opening size for you.

LOK OPENING SIZES (ACTUAL SIZE)

GRIP PLUS™ OPENINGS



TOTAL GRIP™ OPENINGS









SERIES "P" & "T" STRIPLOK® AUTOMATIC BAG CLOSURE-LABELS

(INCLUDING SERIES "PI", "PP", "TI", "TP")

Series "P" and Series "T" Striplok Closure-Labels are designed for use with our 872, 873, 1084 Automatic Bag Closing Machine. Both closure-labels may be printed in any number of colors on either side of the label. The closure-labels can be imprinted by the Kwik Lok® bag closing machine with price and/or date information as the bags are being closed. The closures are manufactured in seven plastic colors for color coding. A variety of available lok opening sizes and optional heavy duty plastic enable Kwik Lok closure-labels to close a wide range of film bag sizes.

Series "P" Closure-Labels are packaged 2,000 per roll, 8 rolls per carton (16M). Minimum order quantity is 48,000.

Series "T" Closure-Labels are packaged 1,500 per roll, 8 rolls per carton (12M). Minimum order quantity is 48,000.

Series "PP" and "TP" Closure-Labels are printed on a plastic label material. All other specifications are the same.

Series "PI" and "TI" Closure-Labels are identical to Series "P" and "T" except that the tooling used is an "I" type such as that used in the production of Series "JI". Customers using Series "JI", or "KI" should order Series "PI" or "TI" closure-labels.

COMBINATION RUNS

Two or more label varieties may be combined on one order and priced as one order, if desired, as long as the ink colors are identical. On such orders, a press change charge is applied for each plate change required to print the order, and a variety change charge for each change in varieties.

Where plastic color and/or lok opening size changes are required on a combination run, a plastic color change charge, and/or lok opening change charge will be applicable for each change in plastic color and/or lok opening size.

DESIGN, ARTWORK, COLORS

Kwik Lok can provide complete art services for all labels, including creative design, typesetting, and mechanical artwork required for printing.

A rough art sketch can be provided at no charge. The sketch will be sent with a quotation of all costs.

Artwork can include the process color separations, tint builds or any other graphic material. Customers wishing to have an outside agency design their label will not be invoiced for art charges as long as the artwork is camera-ready. Camera-ready art must include all graphic elements, including overlays and masks required to print the label. Artwork submitted that is not camera-ready will be invoiced at our regular art charges.

Kwik Lok labels are printed on offset lithographic presses. Pantone (PMS) colors are used exclusively.

Proofs of all labels printed by Kwik Lok will be sent to the customer prior to the printing of the labels.

All artwork, negatives and printing plates and other materials produced by Kwik Lok will remain the property of Kwik Lok Corporation. These materials will be held for the exclusive use of the customer as long as the account remains active. Materials will be deemed inactive and discarded, if during a period of three years, the label(s) is not printed.



SERIES "P" STRIPLOK CLOSURE-LABEL



SERIES "T" STRIPLOK CLOSURE-LABEL

FLOW DIRECTION

Closure-labels must be ordered to match the "flow direction" of their bag closing system. Kwik Lok bag closing machines are manufactured as either "right" or "left" hand (flow direction). This information can be obtained from the Kwik Lok machine serial number plate. The last letter of the MODEL NUMBER will either be "R" (right hand) or "L" (left hand). If there is any question regarding flow direction, please list the complete serial number of the bag closing machine that will be used in conjunction with the labels.

ORDERING INFORMATION

When ordering Series "P" or Series "T" Striplok Closure-Labels always specify the following: (1) Quantity, (2) Series, (3) Lok Opening Size, (4) Plastic Color(s), (5) Plastic Thickness, Medium Duty is Standard (0.76 mm) - Heavy Duty (1.14 mm) is Optional, (6) Corner Shape, Square Corners Standard - Rounded Corners Optional, (7) Flow Direction, (8) Type of Imprinter (Liquid Ink, 1011, Markem, etc.), and (9) Complete Copy Matter, Design and Ink Colors. Orders for new labels should include a sketch or rough art of the proposed design. If rough art has not been made, include a sample of your bag label, or and idea of what is desired and we will furnish a rough art sample for your approval.

EXAMPLE: 240,000 Series "T" Closure-Labels, No. 1/A Lok Opening Size, White Plastic, Medium Duty, Rounded Corners, Model AL 1084 with 1011 Imprinter, Printed Two Colors (Red and Yellow), See attached for Copy and Design.

SPECIFICATIONS

| Label Size: |
|--|
| Series "P": |
| Series "T":2-3/4" wide by 2-3/4" long |
| Label Material: |
| Series "P", "PI", "T", & "TI": |
| 10 Point White Tagboard, Coated One Side. |
| Series "PP", & "TP": |
| Teslin, a synthetic plastic label material. 10 Point, White. |
| Plastic Thickness: |
| THE THE STATE OF T |
| Medium Duty: |
| Heavy Duty: |
| Lok Opening Sizes: |
| Medium Duty:"0", "0/1", "1/A", "2", GP-1, GP-2, |
| GP-3, GP-4, TG-2, TG-3, TG-4 |
| Heavy Duty:"0/1", "1/A", "2", "3", GP-2, GP-3, GP-4 |
| TG-2, TG-3, TG-4, N-1, N-2 |
| Plastic Colors: |
| Medium Duty:White, Yellow, Green, Blue, Red, |
| Tan, and Orange |
| Heavy Duty:Red, Blue, and White |
| Approximate Shipping Weight: |
| Series "P", "PI" & "PP":16M Packs, 30 Lbs. |
| |
| Series "T", "TI" & "TP":12M Packs, 45 Lbs. |





TO DETERMINE THE PROPER LOK OPENING SIZE

It is important that the proper lok opening size be used on all



packages. To determine the correct opening, draw the bag neck material down into the lok opening as illustrated. When this is done, there should be a slight clearance between the jaw points of the lok and the bag neck material. If there is any question, we recommend that you furnish us with 3 samples of each package (including contents) so that we can test the package and determine the proper lok opening size for you.

LOK OPENING SIZES (ACTUAL SIZE)

STANDARD OPENINGS (Available with Series "P" and "T")











No. 0/1 No. 1/A No. 2 No. 0

GRIP PLUS™ OPENINGS (Available with Series "PI" and "TI")









GP-1 GP-2 GP-3

TOTAL GRIP™ OPENINGS (Available with Series "PI" and "TI")







TG-2 TG-3 TG-4 NET BAG OPENINGS (Available with Series "P" and "T")





SERIES "PF" & "TF" STRIPLOK® AUTOMATIC BAG CLOSURE-LABELS

(INCLUDING SERIES "PIF", "PPF", "TIF", "TPF")

Series "PF" and Series "TF" Striplok Closure-Labels are designed for use with our 865 Automatic Bag Closing Machine. Both closure-labels may be printed in any number of colors on either side of the label. The closure-labels can be imprinted by the Kwik Lok® bag closing machine with price and/or date information as the bags are being closed. The closures are manufactured in seven plastic colors for color coding. A variety of available lok opening sizes and optional heavy duty plastic enable Kwik Lok closure-labels to close a wide range of film bag sizes.

Series "PF" Closure-Labels are packaged 2,000 per roll, 8 rolls per carton (16M). Minimum order quantity is 48,000.

Series "TF" Closure-Labels are packaged 1,500 per roll, 8 rolls per carton (12M). Minimum order quantity is 48,000.

Series "PPF" and "TPF" Closure-Labels are printed on a plastic label material. All other specifications are the same.

Series "PIF" and "TIF" Closure-Labels are identical to Series "PF" and "TF" except that the tooling used is an "I" type such as that used in the production of Series "JI". Customers using Series "JI", or "KI" should order Series "PIF" or "TIF" closure-labels.

COMBINATION RUNS

Two or more label varieties may be combined on one order and priced as one order, if desired, as long as the ink colors are identical. On such orders, a press change charge is applied for each plate change required to print the order, and a variety change charge for each change in varieties.

Where plastic color and/or lok opening size changes are required on a combination run, a plastic color change charge, and/or lok opening change charge will be applicable for each change in plastic color and/or lok opening size.

DESIGN, ARTWORK, COLORS

Kwik Lok can provide complete art services for all labels, including creative design, typesetting, and mechanical artwork required for printing.

A rough art sketch can be provided at no charge. The sketch will be sent with a quotation of all costs.

Artwork can include the process color separations, tint builds or any other graphic material. Customers wishing to have an outside agency design their label will not be invoiced for art charges as long as the artwork is camera-ready. Camera-ready art must include all graphic elements, including overlays and masks required to print the label. Artwork submitted that is not camera-ready will be invoiced at our regular art charges.

Kwik Lok labels are printed on offset lithographic presses. Pantone (PMS) colors are used exclusively.

Proofs of all labels printed by Kwik Lok will be sent to the customer prior to the printing of the labels.

All artwork, negatives and printing plates and other materials produced by Kwik Lok will remain the property of Kwik Lok Corporation. These materials will be held for the exclusive use of the customer as long as the account remains active. Materials will be deemed inactive and discarded, if during a period of three years, the label(s) is not printed.



SERIES "PF" STRIPLOK CLOSURE-LABEL



SERIES "TF" STRIPLOK CLOSURE-LABEL

FLOW DIRECTION

Closure-labels must be ordered to match the "flow direction" of their bag closing system. Kwik Lok bag closing machines are manufactured as either "right" or "left" hand (flow direction). This information can be obtained from the Kwik Lok machine serial number plate. The last letter of the MODEL NUMBER will either be "R" (right hand) or "L" (left hand). If there is any question regarding flow direction, please list the complete serial number of the bag closing machine that will be used in conjunction with the labels.

ORDERING INFORMATION

When ordering Series "PF" or Series "TF" Striplok Closure-Labels always specify the following: (1) Quantity, (2) Series, (3) Lok Opening Size, (4) Plastic Color(s), (5) Plastic Thickness, Medium Duty is Standard (0.76 mm) - Heavy Duty (1.14 mm) is Optional, (6) Corner Shape, Square Corners Standard - Rounded Corners Optional, (7) Flow Direction, and (8) Complete Copy Matter, Design and Ink Colors. Orders for new labels should include a sketch or rough art of the proposed design. If rough art has not been made, include a sample of your bag label, or and idea of what is desired and we will furnish a rough art sample for your approval.

EXAMPLE: 240,000 Series "TF" Closure-Labels, No. 1/A Lok Opening Size, White Plastic, Medium Duty, Rounded Corners, Left Hand, Printed Two Colors (Red and Yellow), See attached for Copy and Design.

SPECIFICATIONS

| Label Size: | 2-3/4" long |
|--|-------------|
| Series "TF":2-3/4" wide by 2 | 2-3/4 long |
| Label Material: | |
| Series "PF", "PIF", "TF", & "TIF": | |
| 10 Point White Tagboard, Coated One Side. | |
| Series "PPF", & "TPF": | \ \A/bito |
| Teslin, a synthetic plastic label material. 10 Point | i, white. |
| Plastic Thickness: | 0.000" |
| Medium Duty: | 0.030 |
| Heavy Duty: | 0.045 |
| Lak Opening Sizes: | |
| Medium Duty:"0", "0/1", "1/A", "2", GF | '-1, GP-2, |
| GP-3, GP-4, TG-2, TG | J-3, 1G-4 |
| Heavy Duty:"0/1", "1/A", "2", "3", GP-2, G | P-3, GP-4 |
| TG-2, TG-3, TG-4 | , N-1, N-2 |
| Plastic Colors: | |
| Medium Duty:White, Yellow, Green, E | 3lue, Red, |
| Tan, ar | nd Orange |
| Heavy Duty:Red, Blue, | and White |
| Approximate Shipping Weight: | |
| Series "PF", "PIF" & "PPF":16M Pack | s, 30 Lbs. |
| Series "TF", "TIF" & "TPF":12M Pack | s, 45 Lbs. |
| 001100 11 , | |





TO DETERMINE THE PROPER LOK OPENING SIZE

It is important that the proper lok opening size be used on all packages. To determine the correct opening, draw the bag neck material down into the lok



opening as illustrated. When this is done, there should be a slight clearance between the jaw points of the lok and the bag neck material. If there is any question, we recommend that you furnish us with 3 samples of each package (including contents) so that we can test the

package and determine the proper lok opening size for you.

LOK OPENING SIZES (ACTUAL SIZE)

STANDARD OPENINGS (Available with Series "PF" and "TF")











No. 3

No. 0/1 No. 1/A No. 2 No. 0

> GRIP PLUS™ OPENINGS (Available with Series "PIF" and "TIF")









GP-4 GP-2 GP-3 GP-1

TOTAL GRIP™ OPENINGS (Available with Series "PIF" and "TIF")







TG-3 TG-2 NET BAG OPENINGS (Available with Series "PF" and "TF")





N-1 N-2

SERIES "TFZ" STRIPLOK® AUTOMATIC BAG CLOSURE-LABELS

(INCLUDING SERIES "TPFZ")

Series "TFZ" Striplok Closure-Labels are designed for use with our 865 Automatic Bag Closing Machine. The closure-label may be printed in any number of colors on either side of the label. The closure-labels can be imprinted by the Kwik Lok® bag closing machine with price and/or date information as the bags are being closed. A variety of available lok opening sizes enable Kwik Lok closure-labels to close a wide range of film bag sizes.

Series "TPFZ" Closure-Labels are labels printed on a plastic label material. All other specifications are the same.

Series "TFZ" Closure-Labels are packaged 1,000 per roll, 7 rolls per carton (7M). Minimum order quantity is 21,000.

COMBINATION RUNS

Two or more label varieties may be combined on one order and priced as one order, if desired, as long as the ink colors are identical. On such orders, a press change charge is applied for each plate change required to print the order, and a variety change charge for each change in varieties.

Where plastic color and/or lok opening size changes are required on a combination run, a plastic color change charge, and/or lok opening change charge will be applicable for each change in plastic color and/or lok opening size.

DESIGN, ARTWORK, COLORS

Kwik Lok can provide complete art services for all labels, including creative design, typesetting, and mechanical artwork required for printing.

A rough art sketch can be provided at no charge. The sketch will be sent with a quotation of all costs.

Artwork can include the process color separations, tint builds or any other graphic material. Customers wishing to have an outside agency design their label will not be invoiced for art charges as long as the artwork is camera-ready. Camera-ready art must include all graphic elements, including overlays and masks required to print the label. Artwork submitted that is not camera-ready will be invoiced at our regular art charges.

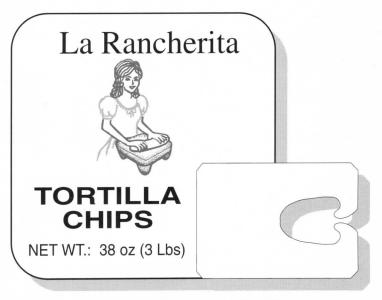
Kwik Lok labels are printed on offset lithographic presses. Pantone (PMS) colors are used exclusively.

Proofs of all labels printed by Kwik Lok will be sent to the customer prior to the printing of the labels.

All artwork, negatives and printing plates and other materials produced by Kwik Lok will remain the property of Kwik Lok Corporation. These materials will be held for the exclusive use of the customer as long as the account remains active. Materials will be deemed inactive and discarded, if during a period of three years, the label(s) is not printed.

FLOW DIRECTION

Closure-labels must be ordered to match the "flow direction" of their bag closing system. Kwik Lok bag closing machines are manufactured as either "right" or "left" hand (flow direction). This information can be obtained from the Kwik Lok machine serial number plate. The last letter of the MODEL NUMBER will either be "R" (right hand) or "L" (left hand). If there is any question regarding flow direction, please list the complete serial number of the bag closing machine that will be used in conjunction with the labels.



SERIES "TFZ" STRIPLOK CLOSURE-LABEL

ORDERING INFORMATION

When ordering Series "P" or Series "T" Striplok Closure-Labels always specify the following: (1) Quantity, (2) Series, (3) Lok Opening Size, (4) Plastic Color(s), (5) Corner Shape, Square Corners Standard - Rounded Corners Optional, (6) Flow Direction, (7) Complete Copy Matter, Design and Ink Colors. Orders for new labels should include a sketch or rough art of the proposed design. If rough art has not been made, include a sample of your bag label, or an idea of what is desired and we will furnish a rough art sample for your approval.

EXAMPLE: 21,000 Series "TFZ" Closure-Labels, No. 5 Lok Opening Size, White Heavy Duty Plastic, Rounded Corners, Printed Two Colors (Red and Yellow), See attached for Copy and Design.

SPECIFICATIONS

| 0. =0 | |
|-----------------------------------|----------------------------|
| Label Size: | 2-3/4" wide by 2-3/4" long |
| Label Material: | |
| Series "TFZ": | |
| Coated one side, 10 point, whit | e tagboard. |
| Series "TPFZ": | |
| Teslin, a synthetic plastic label | material. 10 point, white. |
| Plastic Thickness: | 0.045" |
| Lok Opening Sizes: | "4S", "5" |
| Plastic Colors: | Red, Blue, and White |
| Approximate Shipping Weight: | 7M Packs, 38 Lbs |

TO DETERMINE THE PROPER LOK OPENING SIZE

It is important that the proper lok opening size be used on all



packages. To determine the correct opening, draw the bag neck material down into the lok opening as illustrated. When this is done, there should be a slight clearance between the jaw points of the lok and the bag neck material. If there is any question, we recommend that you furnish us with 3 samples of each package (including contents) so that we can test the package and determine the proper lok opening size for you.

LOK OPENING SIZES (ACTUAL SIZE)





No. 5





KWIK LOK CORPORATION

P.O. BOX 9548, YAKIMA, WA. 98909 1-800-688-5945 P.O. BOX 96, NEW HAVEN, IN. 46774-0096 1-800-825-5945

Form No. 413-TFZUS-A Effective 1/94 LITHO IN U.S.A. Kwik Lok and Striplok are trademarks of Kwik Lok Corporation © 1992

SERIES "TZI"

STRIPLOK® AUTOMATIC BAG CLOSURE-LABELS

(INCLUDING SERIES "TZIP")

Series "TZI" Striplok Closure-Labels are designed for use with our 872, 873 & 1084 Automatic Bag Closing Machine. The closure-label may be printed in any number of colors on either side of the label. The closure-labels can be imprinted by the Kwik Lok® bag closing machine with price and/or date information as the bags are being closed. A variety of available lok opening sizes enable Kwik Lok closure-labels to close a wide range of film bag sizes.

Series "TZIP" Closure-Labels are labels printed on a plastic label material. All other specifications are the same.

Series "TZI" Closure-Labels are packaged 1,000 per roll, 7 rolls per carton (7M). Minimum order quantity is 42,000.

COMBINATION RUNS

Two or more label varieties may be combined on one order and priced as one order, if desired, as long as the ink colors are identical. On such orders, a press change charge is applied for each plate change required to print the order, and a variety change charge for each change in varieties.

Where plastic color and/or lok opening size changes are required on a combination run, a plastic color change charge, and/or lok opening change charge will be applicable for each change in plastic color and/or lok opening size.

DESIGN, ARTWORK, COLORS

Kwik Lok can provide complete art services for all labels, including creative design, typesetting, and mechanical artwork required for printing.

A rough art sketch can be provided at no charge. The sketch will be sent with a quotation of all costs.

Artwork can include the process color separations, tint builds or any other graphic material. Customers wishing to have an outside agency design their label will not be invoiced for art charges as long as the artwork is camera-ready. Camera-ready art must include all graphic elements, including overlays and masks required to print the label. Artwork submitted that is not camera-ready will be invoiced at our regular art charges.

Kwik Lok labels are printed on offset lithographic presses. Pantone (PMS) colors are used exclusively.

Proofs of all labels printed by Kwik Lok will be sent to the customer prior to the printing of the labels.

All artwork, negatives and printing plates and other materials produced by Kwik Lok will remain the property of Kwik Lok Corporation. These materials will be held for the exclusive use of the customer as long as the account remains active. Materials will be deemed inactive and discarded, if during a period of three years, the label(s) is not printed.

FLOW DIRECTION

Closure-labels must be ordered to match the "flow direction" of their bag closing system. Kwik Lok bag closing machines are manufactured as either "right" or "left" hand (flow direction). This information can be obtained from the Kwik Lok machine serial number plate. The last letter of the MODEL NUMBER will either be "R" (right hand) or "L" (left hand). If there is any question regarding flow direction, please list the complete serial number of the bag closing machine that will be used in conjunction with the labels.



NET WT.: 38 oz (3 Lbs)

SERIES "TZI" STRIPLOK CLOSURE-LABEL

ORDERING INFORMATION

When ordering Series "TZI" Striplok Closure-Labels always specify the following: (1) Quantity, (2) Series, (3) Lok Opening Size, (4) Plastic Color(s), (5) Corner Shape, Square Corners Standard - Rounded Corners Optional, (6) Flow Direction, (7) Type of Imprinter (Liquid Ink, 1011, Markem, etc.), and (8) Complete Copy Matter, Design and Ink Colors. Orders for new labels should include a sketch or rough art of the proposed design. If rough art has not been made, include a sample of your bag label, or and idea of what is desired and we will furnish a rough art sample for your approval.

EXAMPLE: 42,000 Series "TZI" Closure-Labels, No. 5 Lok Opening Size, White Plastic, Heavy Duty, Rounded Corners, Model AR 1084 with 1011 Imprinter, Printed Two Colors (Red and Yellow), See attached for Copy and Design.

SPECIFICATIONS

| Label Size: | 2-3/4 " wide by 2-3/4" long |
|---------------------------------------|-----------------------------|
| Label Material: | |
| Series "TZI": | |
| Coated one side, 10 point, white ta | gboard. |
| Series "TZIP": | |
| Teslin, a synthetic plastic label mat | terial. 10 point, white. |
| Plastic Thickness: | 0.045" |
| Lok Opening Sizes: | "4S", "5" |
| Plastic Colors: | Red, Blue, and White |
| Approximate Shipping Weight: | 7M Packs, 38 Lbs |
| | |

TO DETERMINE THE PROPER LOK OPENING SIZE

It is important that the proper lok opening size be used on all



packages. To determine the correct opening, draw the bag neck material down into the lok opening as illustrated. When this is done, there should be a slight clearance between the jaw points of the lok and the bag neck material. If there is any question, we recommend that you furnish us with 3 samples of each package (including contents) so that we can test the package and determine the proper lok opening size for you.

LOK OPENING SIZES (ACTUAL SIZE)



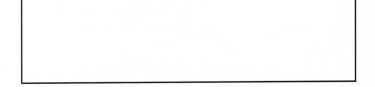


No. 4S

No. 5







SERIES "VI" STRIPLOK® AUTOMATIC BAG CLOSURES

The Series "VI" closures are designed for use with our 872, 873, 1085 and 1087 Automatic Bag Closing Machines. The closures can be imprinted with price and/or date information as the bags are being closed. The closures are manufactured in seven plastic colors for color coding. A variety of available lok opening sizes enable Kwik Lok® closures to close a wide range of film bag sizes.

Series "VI" (Medium Duty) Striplok Closures are packaged 5,000 per roll, 15 rolls per carton (75M), and are available in seven plastic colors. Minimum order quantity is 75,000.

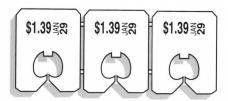
ORDERING INFORMATION

When ordering Series "VI" Striploks always specify the following: (1) Quantity, (2) Series, (3) Lok Opening Sizes, and (4) Plastic Color(s).

EXAMPLE: 375,000 Series "VI" Striploks, No. TG-3 Lok Opening Size, Yellow Plastic.

SPECIFICATIONS

| Size: | 23/32" wide by 7/8" long |
|--------------------------|----------------------------------|
| Plastic Thickness: | 0.030" |
| Lok Opening Sizes: | "GP-1", "GP-2", "GP-3", "GP-4", |
| | "TG-2", "TG-3" |
| Plastic Colors: | White, Green, Blue, Tan, Yellow, |
| | Orange, and Red |
| Approximate Shipping Wt: | 75M Packs, 48 Lbs. |



TO DETERMINE THE PROPER LOK OPENING SIZE

It is important that the proper lok opening size be used on all packages. To determine the correct opening, draw the bag neck material down into the lok opening as illustrated. When this is done, there should be a slight clearance between the jaw points of the lok and the bag neck material. If there is any question, we recommend that you furnish us with 3 samples of each package (including contents) so that we can test the

package and determine the proper lok opening size for you.

LOK OPENING SIZES (ACTUAL SIZE)

GRIP PLUS™ OPENINGS



GP-1 GP-2 GP-3 GP-4

TOTAL GRIP™ OPENINGS



TG-2 TG-3







SERIES "V-NRP" STRIPLOK® AUTOMATIC BAG CLOSURES

"NRP" (non residue producing) closures have a patented web-connecting design that allows the closure to be separated from the strip without producing objectionable web residue.

The Series "V-NRP" closures are designed for use with our 872, 873, 1085 and 1087 Automatic Bag Closing Machines. The closures can be imprinted with price and/or date information as the bags are being closed. The closures are manufactured in seven plastic colors for color coding. A variety of available lok opening sizes enable Kwik Lok® closures to close a wide range of film bag sizes.

The Series "V-NRP" (Medium Duty) Striplok Closures are packaged 5,000 per roll, 15 rolls per carton (75M), and are available in seven plastic colors. Minimum order quantity is 75,000.

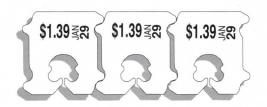
ORDERING INFORMATION

When ordering, the following information is required to assure prompt shipment of your order: (1) Quantity, (2) Series, (3) Lok Opening Sizes, and (4) Plastic Color(s).

EXAMPLE: 375,000 Series "V-NRP" Striploks, No. TGR-3 Lok Opening Size, Yellow Plastic.

SPECIFICATIONS

| Size: | 23/32" wide by 7/8" long |
|------------------------------|--|
| Plastic Thickness: | 0.030" |
| Lok Opening Sizes:"TGR-1", " | TGR-2", "TGR-3", "TGR-4" |
| Plastic Colors:Whit | e, Green, Blue, Tan, Yellow, |
| | Orange, and Red |
| Approximate Shipping Wt: | 75M Packs, 48 Lbs. |
| | Plastic Thickness:TGR-1", " Lok Opening Sizes:"TGR-1", " Plastic Colors:Whit |



TO DETERMINE THE PROPER LOK OPENING SIZE

It is important that the proper lok opening size be used on all packages. To determine the correct opening, draw the bag neck material down into the lok opening as illustrated. When this is done, there should be a slight clearance between the jaw points of the lok and the bag neck material. If there is any question, we recommend that you furnish us with 3 samples of each package (including contents) so that we can test the

package and determine the proper lok opening size for you.

LOK OPENING SIZES (ACTUAL SIZE)

TOTAL GRIP™ OPENING









TGR-1

TGR-2

TGR-3

TGR-4



SERIES "VIW" STRIPLOK® AUTOMATIC BAG CLOSURES

The Series "VIW" closures are designed for use with our 872, 873, 1085 and 1087 Automatic Bag Closing Machines. The closures can be imprinted with price and/or date information as the bags are being closed. The closures are manufactured in seven plastic colors for color coding. A variety of available lok opening sizes enable Kwik Lok® closures to close a wide range of film bag sizes.

Series "VIW" (Medium Duty) Striplok Closures are packaged 5,000 per roll, 10 rolls per carton (50M), and are available in seven plastic colors. Minimum order quantity is 50,000.

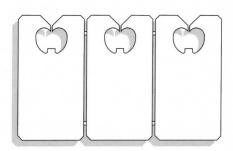
ORDERING INFORMATION

When ordering Series "VIW" Striploks always specify the following: (1) Quantity, (2) Series, (3) Lok Opening Sizes, and (4) Plastic Color(s).

EXAMPLE: 350,000 Series "VIW" Striploks, No. GP-3 Lok Opening Size, Yellow Plastic.

SPECIFICATIONS

| Size: | 11/16" wide by 1-5/16" long |
|--------------------------|----------------------------------|
| Plastic Thickness: | 0.030" |
| Lok Opening Sizes: | ."GP-1", "GP-2", "GP-3", "GP-4" |
| Plastic Colors: | White, Green, Blue, Tan, Yellow, |
| | Orange, and Red |
| Approximate Shipping Wt: | 50M Packs, 48 Lbs. |



TO DETERMINE THE PROPER LOK OPENING SIZE

It is important that the proper lok opening size be used on all packages. To determine the correct opening, draw the bag neck material down into the lok opening as illustrated. When this is done, there should be a slight clearance between the jaw points of the lok and the bag neck material. If

there is any question, we recommend that you furnish us with 3 samples of each package (including contents) so that we can test the

package and determine the proper lok opening size for you.

LOK OPENING SIZES (ACTUAL SIZE) GRIP PLUS™ OPENINGS









GP-1

GP-2

GP-3







SERIES "VW-NRP" STRIPLOK® AUTOMATIC BAG CLOSURES

"NRP" (non residue producing) closures have a patented web-connecting design that allows the closure to be separated from the strip without producing objectionable web residue.

The Series "VW-NRP" closures are designed for use with our 872, 873, 1085 and 1087 Automatic Bag Closing Machines. The closures can be imprinted with price and/or date information as the bags are being closed. The closures are manufactured in seven plastic colors for color coding. A variety of available lok opening sizes enable Kwik Lok® closures for close a wide range of film bag sizes.

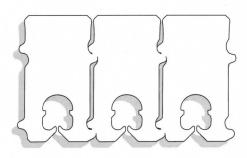
The Series "VW-NRP" (Medium Duty) Striplok Closures are packaged 5,000 per roll, 10 rolls per carton (50M), and are available in seven plastic colors. Minimum order quantity is 50,000.

ORDERING INFORMATION

When ordering Series "VW-NRP" Striploks always specify the following: (1) Quantity, (2) Series, (3) Lok Opening Sizes, and (4) Plastic Color(s).

EXAMPLE: 350,000 Series "VW-NRP" Striploks, No. TGR-3 Lok Opening Size, Yellow Plastic.

SPECIFICATIONS



TO DETERMINE THE PROPER LOK OPENING SIZE

It is important that the proper lok opening size be used on all packages. To determine the correct opening, draw the bag neck material down into the lok opening as illustrated. When this is done, there should be a slight clearance between the jaw points of the lok and the bag neck material. If there is any question, we recommend that you furnish us with 3 samples of each package (including contents) so that we can test the

package and determine the proper lok opening size for you.

LOK OPENING SIZES (ACTUAL SIZE)

TOTAL GRIP™ OPENINGS







TGR-3



TGR-1

TGR-2

2

TGR-4







SERIES "Z" STRIPLOK® AUTOMATIC BAG CLOSURES

The Series "Z" Striplok is a heavy duty bag closure designed to close large, heavy bagged packages. Closures are available for either film or net bags. The closures can be used on Kwik Lok's® 872, 873, 1084, 1085 and 1087 automatic bag closing machines. The Kwik Lok machines can imprint price. date and/or code information on the closure as the bags are being closed.

The Series "Z" (Heavy Duty) closures are packaged 2,100 per roll, 8 rolls per carton (16.8M). The Series "Z" is available in Red, Blue, and White heavy duty plastic. Minimum order quantity is 16,800.

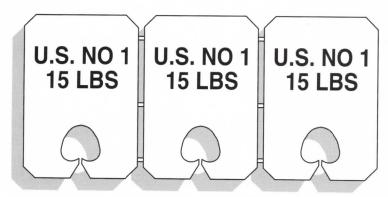
ORDERING INFORMATION

When ordering Series "Z" always state the following: (1) Quantity, (2) Series, (3) Lok Opening Size, and (4) Plastic

EXAMPLE: 16,800 Series "Z" Striploks, No. 4 Lok Opening Size, White Plastic.

SPECIFICATIONS

| Size:1-11 | |
|---------------------------|--------------------------------|
| Plastic Thickness: | 0.045" |
| Lok Opening Sizes:"0/1", | "1/A", "2", "3", "4", "5", "6" |
| | "N-1", "N-2", N-3" |
| Plastic Colors: | |
| Approximate Shipping Wt.: | 16.8M Packs, 56 Lbs. |



TO DETERMINE THE PROPER LOK OPENING SIZE

It is important that the proper lok opening size be used on all packages. To determine the correct opening. draw the bag neck material down into the lok opening as illustrated. When this is done, there should be a slight clearance between the jaw points of the lok and the bag neck material. If there is any question, we recommend that you furnish us with 3 samples of each package (including contents) so that we can test the

package and determine the proper lok opening size for you.

LOK OPENING SIZES (ACTUAL SIZE)



No. 4

No. 5

No. 2 **NET BAG OPENINGS**

No. 0/1 No. 1/A



No. 3

N-2







No. 6

SERIES "ZI" STRIPLOK® AUTOMATIC BAG CLOSURES

The Series "ZI" Striplok is a heavy duty bag closure designed to close large, heavy bagged packages. Closures are available for either film or net bags. The closures can be used on Kwik Lok's 872, 873, 1084, 1085, and 1087 automatic bag closing machines. The Kwik Lok® machines can imprint price, date and/or code information on the closure as the bags are being closed.

The Series "ZI" (Heavy Duty) closures are packaged 2,100 per roll, 8 rolls per carton (16.8M). The Series "ZI" is available in Red, Blue, and White heavy duty plastic. Minimum order quantity is 16,800.

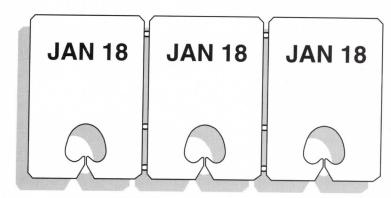
ORDERING INFORMATION

When ordering Series "ZI" always state the following: (1) Quantity, (2) Series, (3) Lok Opening Size, and (4) Plastic Color(s).

EXAMPLE: 16,800 Series "ZI" Striploks, No. TG-3 Lok Opening Size, White Plastic.

SPECIFICATIONS

| | | .1-11/64" wide by 1-11/16" long |
|-----|------------------------|------------------------------------|
| Pla | astic Thickness: | 0.045" |
| Lo | k Opening Sizes:"0/1", | "1/A", "2", "3", "4", "5", "TG-3", |
| | "TG-4", "TG-5" | , "TG-6","TG-7", "N-1", "N-2" |
| | | Red, Blue, and White |
| Ap | proximate Shipping Wt: | 16.8M Packs, 56 Lbs. |



TO DETERMINE THE PROPER LOK OPENING SIZE

It is important that the proper lok opening size be used on all packages. To determine the correct opening, draw the bag neck material down into the lok opening as illustrated. When this is done, there should be a slight clearance between the jaw points of the lok and the bag neck material. If there is any question, we recommend that you furnish us with 3 samples of each package

(including contents) so that we can test the package and determine the proper lok opening size for you.

LOK OPENING SIZES (ACTUAL SIZE)

STANDARD OPENINGS



No. 2

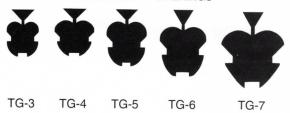
No. 0/1 No. 1/A

TOTAL GRIP™ OPENINGS

No. 3

No. 4

No. 5



NET BAG OPENINGS







Kwik Lok CORPORATION
P.O. BOX 9548, YAKIMA, WA. 98909 1-800-688-5945
P.O. BOX 96, NEW HAVEN, IN. 46774-0096 1-800-825-5945

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SERIES "Z-NRP" STRIPLOK® AUTOMATIC BAG CLOSURES

"NRP" (non residue producing) closures have a patented web-connecting design that allows the closure to be separated from the strip without producing objectionable web residue.

The Series "Z-NRP" Striplok is a heavy duty bag closure designed to close large, heavy bagged packages. Closures are available for either film or net bags. The closures can be used on Kwik Lok's 865, 872, 873, 1084, 1085, and 1087 automatic bag closing machines. The Kwik Lok® machines can imprint price, date and/or code information on the closure as the bags are being closed.

The Series "Z-NRP" (Heavy Duty) Striplok Closures are packaged 2,100 per roll, 8 rolls per carton (16.8M), and are available in red, blue, and white plastic. Minimum order quantity is 16,800.

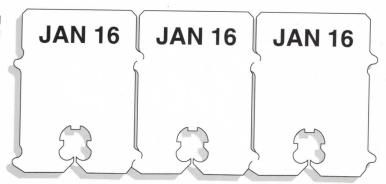
ORDERING INFORMATION

When ordering Series "Z-NRP" Striploks always specify the following: (1) Quantity, (2) Series, (3) Lok Opening Sizes, and (4) Plastic Color(s).

EXAMPLE: 16,800 Series "Z-NRP" Striploks, No. TG-4 Lok Opening Size, White Plastic.

SPECIFICATIONS

| Size: | 1-11/64" wide by 1-11/16" long |
|--------------------------|-----------------------------------|
| Plastic Thickness: | 0.045" |
| Lok Opening Sizes: | "0/1", "1/A", "2", "3", "4", "5". |
| "TG-3","TG-4", "TG-5" | , "TG-6", "TG-7", "N-1", "N-2" |
| Plastic Colors: | Red, Blue, and White |
| Approximate Shipping Wt: | 16.8M Packs, 56 Lbs. |



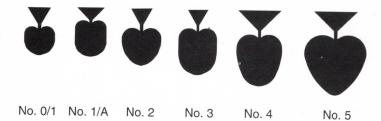
TO DETERMINE THE PROPER LOK OPENING SIZE

It is important that the proper lok opening size be used on all packages. To determine the correct opening, draw the bag neck material down into the lok opening as illustrated. When this is done, there should be a slight clearance between the jaw points of the lok and the bag neck material. If there is any question, we recommend that you furnish us with 3 samples of each package (including contents) so that we can test the

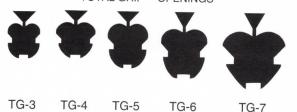
package and determine the proper lok opening size for you.

LOK OPENING SIZES (ACTUAL SIZE)

STANDARD OPENINGS



TOTAL GRIP™ OPENINGS



NET BAG OPENINGS







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